

# 200 Size Hygienic Stainless Steel FIP Pump

12/02

#### **28400 Series**

#### Hygienic Stainless Steel Pedestal Pump

- Self primes from dry up to 5.0 metres
- Flows up to 200 litres per minute
- Pressure up to 4.0 bar
- · Handles soft solids max. 16mm diameter
- Certified to US 3A Standard 02-09
- Clean-In-Place (CIP) or easy strip clean
- Handles viscosities up to 50,000 centiPoise
- Minimal shear to thixotropic fluids
- Easy to service and maintain

#### Typical Applications

- Foods, sauces, doughs, preserves, liquid egg, meat pastes
- · Dairy products, milk,cream, yoghurt, cheeses
- · Cosmetics, toothpaste, shampoos, soaps
- · Pharmaceutical creams & lotions
- · Wines, beers, soft drinks, fruit juices & syrups
- · Ingredients unloading and transfer
- Tank filling and emptying
- · Recirculation and mixing
- · Portion and container filling
- · Brine injection

Model Range

· Sampling, filtration and more



#### **Specifications**

Seal: Carbon / Ceramic mechanical face seal Tungsten Carbide / Ceramic hard faced seal Flushed options for crystallising fluids

Seal Elastomer: Food grade Nitrile

Pump Head: Stainless steel 316, machined interior

and electropolished exterior finish

End Cover: Stainless steel 316 grade Shaft: Stainless steel 316 grade Bearings: Greased ball bearings

Bearing Housing: Epoxy coated cast iron

Ports:

1½"	Tri-Clamp	28400-1xxx
38mm	IDF/ISS	28400-3xxx
1½"	RJT to BS1864	28400-4xxx
1½"	3A Bevel Seat	28400-5xxx
	DIN 11851	28400-6xxx
38mm	SMS 1145	28400-7xxx

Weight: 9.1kg

Pressure options	Medium - Max 2.5 bar		High - Max 4.0 bar	
Elastomer option	3A Neoprene	E.P.D.M.	3A Neoprene	E.P.D.M.
Temperature range	4°C to 65°C	0°C to 120°C	4°C to 65°C	0°C to 120°C
Mechanical Seal Options				
Carbon/Ceramic	28400-x115	28400-x112	28400-x125	28400-x122
Tungsten Carbide/Ceramic hard faced	28400-x215		28400-x225	
Flushed Mechanical Seal				
Tungsten Carbide/Ceramic hard faced	28400-x715		28400-x725	
Carbon/Ceramic	28400-x915		28400-x925	

For models not listed above, consult distributor or factory, 'x' Substitute port code from table above

Note: it is not recommended to start the pump at extremes of the temperature range, impeller damage may occur

For Installation, Operating, Maintenance and Safety Instructions refer to form 43001-0543



Do not pump gasoline, solvents, thinners or other flammable liquids. To do so can cause an explosion resulting in injury or death.

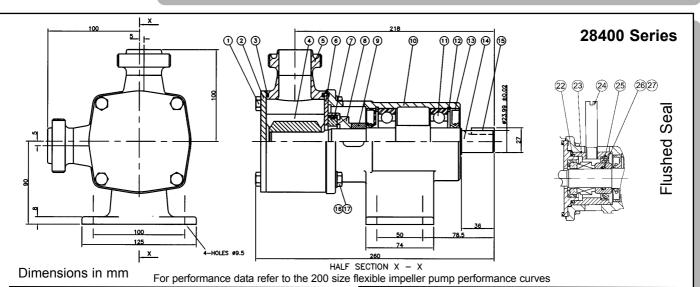


Injury hazard. Exposed pulleys and belts can cause injury. Install shield around pulleys and belts. Stay clear while machinery is operating.



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#### Parts List

Key	Description	Qty	Part Number		
1	Screw	4	X3001-207F		
2	Endcover	1	28405-0020		
3	O'Ring *	2	See right		
4	Impeller*	1	See right		
5	Body	1	See right		
6	Wearplate	1	28436-0000		
7/8	Seal Assembly *	1	See right		
9			28417-0000		
10	Bearing Housing	1	28403-0000		
11	Bearing	2	SP2601-28		
12	Retaining Ring	2	SP1701-283		
13	Lip seal (Bearing Housing)	2	SP2701-0911		
14	Shaft	1	28407-0000		
15	Key	1	X4000-487A		
16	Washer	4	X3080-101K		
17	Screw	4	X3001-209F		
22	O-Ring	1	X4020-261A		
23	Seal Housing	1	28412-0000		
24	Tube	2	21844		
25	Seal	1	SP2701-0915		
26	O-Ring	1	X4020-227A		
27	Seal Spacer	1	28417-0001		
Parts marked * Contained in service kit					

## Spare Parts & Service Kits

Pres	sure Ratir	ıg	Medium	High
3	O-Ring	Nitrile	X4020-399A	X4020-399A
4	Impeller	3A Neoprene	14346-0005B	8983-0005B
<b>-</b>		E.P.D.M.	14346-0002B	8983-0002B
	Body	Tri-Clamp	28404-1000	28404-1000
		IDF/ISS	28404-3000	28404-3000
_		RJT	28404-4000	28404-4000
5		Bevel Seat	28404-5000	28404-5000
		DIN	28404-6000	28404-6000
		SMS	28404-7000	28404-7000
7 / 0	Seals	Std Mech.	28431-0103B	28431-0103B
7/8		Hard Faced	28431-0203B	28431-0203B
Servi	ce Kit	3A Neoprene	SK378-0115	SK378-0125
CEIVI	CC IXIL	E.P.D.M.		

Models with Neoprene and E.P.D.M. impellers use Nitrile elastomers on seals and O-rings.

NOTE:- Service Kits contain standard mechanical seals. For hard faced seals, order parts separately.

### Other Available Options

Standard head kits, for close coupling to standard IEC motors.