

#### **SPEC SHEET 108-001**

Section: 108

Effective: July 2009
Replaces: May 2005



# Sliding Vane Efficiency, Sealless Reliability

The sliding vane design combined with a sealless magnetic coupling is ideal for meeting the growing need of zero shaft leakage when handling expensive, hazardous or hard-to-seal fluids.

## **Operating Advantages**

- Samarium-cobalt magnets
- Extended bearing life
- Dry-run capability
- Cooling Passages
- Sustained high level performance
- Containment can
- Drain Plugs

## Flow Rates and Temperature Capabilities

The SMVP pumps have flow rates of 4 to 215 U.S. gpm (15 to 813 L/min.) and operating temperatures of -40°F to 200°F (-40°C to 93°C).

#### Construction

These magnetically-coupled pumps are constructed of stainless steel. SMVP pumps offer the best combined characteristics of sustained high level performance, energy efficiency, trouble-free operation and low maintenance cost.





# **Typical Applications**

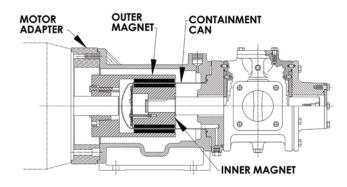
- Acetaldehyde, 100%
- Acetophenone
- Acrylic Acid
- Arsenic Acid
- Benzyl Chloride, 100%
- Cumene
- Cyclohexane
- Dichlorobenzene, Ortho
- Diisocyanate

- Ethanol
- Formaldehyde
- Hexane, dry
- Hydrogen Peroxide
- Hydrogen Sulfide
- Methyl Ethyl Ketone
- Phenol
- Toluene
- Xylene/Xylol

## **Reliable Technology**

Blackmer rotary vane pumps have long been the preferred technology for handling Volatile Organic Compounds (VOCs), and a wide range of other thin to viscous fluids. Blackmer has combined this proven sliding vane design with a sealless magnetic coupling to meet the growing need for zero shaft leakage when handling expensive, hazardous or hard-to-seal fluids.

Environmental concerns, workplace safety, EPA requirements and local government agencies are now demanding the Best Available Control Technology (BACT) to prevent fugitive emissions. And that's precisely the control technology that the Blackmer SMVP pumps deliver.



**Samarium-Cobalt Magnet** 

# **World-Class Quality From Start To Finish**

The SMVP pumps are manufactured and tested in conformance with ISO 9001 certification. Blackmer's world-wide reputation for superior product quality begins with extensive research and development, computer aided design, integrated manufacturing capabilities and excellent application assistance.

In some applications, selecting the right sealless pump may require more detailed information than is presented here. Your Blackmer representative can help you find the correct equipment to help ensure the best performance possible for your specific application.



#### **Models Available**

- SMVP15
- SMVP30
- SMVP50
- \_\_\_\_\_ CNAVIDAGE
- SMVP100SMVP200



#### **Options and Specifications**

Casing: corrosion resistant stainless steel

**Drain Plugs:** allow for easy draining, standard on all

models

**End Discs**: SMVP15 and 30 models – carbon; SMVP50, 100 and 200 models – Chem Disc

Rotor & Shaft: 316 stainless steel

Vanes: Duravane or optional extra-clearance

laminate.

**Elastomer: PTFE** 

Bearings: metal impregnated graphite

Magnets: samarium-cobalt

**Coupling Housing:** ductile iron with NPT tapped

temperature probe hole

**Containment Can:** SMVP15 and 30 models – 316 stainless steel. SMVP50, 100 and 200 models – Alloy C

Flanges: ANSI 150 lb.

**Motor Coupling Adaptor Option:** allows baseplate mounting of a NEMA foot mounted motor or

gearbox to the pump assembly

#### **Design Parameters**

Flow Rates: 4 to 215 U.S. gpm (15 to 813 L/min.)

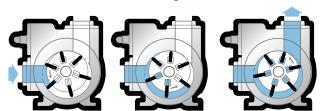
**Operating Temperatures:**  $-40^{\circ}F$  to  $200^{\circ}F$  ( $-40^{\circ}C$  to  $93^{\circ}C$ ) For operating temperatures above  $200^{\circ}F$  ( $93^{\circ}C$ ), consult factory.

**Viscosity Range:** SMVP15 and 30 models – to 5,000 ssu (1,050 cSt). SMVP50 and 100 models – to 10,000 ssu (2,200 cSt). SMVP200 model – to 25,000 ssu (5,250 cSt)

**Maximum Differential Pressure:** SMVP15, 30, 50 and 100 models – 125 psi (8.62 bar). SMVP200 model - 100 psi (6.89 bar)

**Maximum Working Pressure:** SMVP15, 30, 50 and 100 models – 175 psi (12.07 bar) SMVP200 model – 150 psi (10.34 bar)

#### How Blackmer's sliding vane action works



## **Pump Performance Data**

Model	RPM	At 22 cSt (100 s	su) and 50 psi (3.45 bar)	Maximum	Maximum	Maximum	Maximum Working Pressure*
		Flow Rate	Power	Differential Pressure	Viscosity*	Temperature*	
		gpm (L/min)	hp (kW)	psi (bar)	ssu (cSt)**	°F (°C)	psi (bar)
SMVP15	1,750	17 (64)	1.2 (.9)		5,000 (1,050)	200 (93.3)	175 (12.1)
	1,450	14 (52)	0.8 (0.6)	125 (8.6)			
SMVP30	1,750	37 (142)	2.2 (0.9)	123 (0.0)			
	1,450	31 (117)	1.5 (1.1)				
SMVP50	1,750	66 (251)	4.2 (3.1)		10,000 (2,200)	200 (93.3)	175 (12.1)
SIVIVEOU	1,450	55 (207)	3.2 (2.4)	125 (8.6)			
SMVP100	1,750	110 (416)	6.2 (4.6)	123 (0.0)			
	1,450	91 (344)	4.6 (3.4)				
SMVP200	1,150	215 (813)	9.2 (6.9)	100 (6.0)	25,000 (5,250)	200 (93.3)	150 (10.3)
	780	144 (544)	5.6 (4.2)	100 (6.9)			

<sup>\*</sup> For applications that require fluid viscosities, operating temperatures or working pressures greater than those listed, please consult the factory.

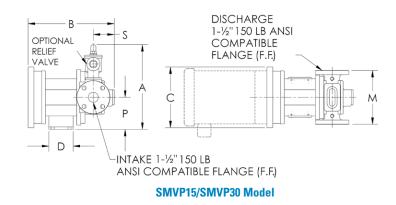
<sup>\*\*</sup> Centipoise (cP) = centistrokes (cSt) at fluid specific gravity of 1.0

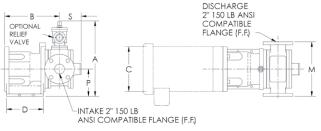


# **SMVP Series** Magnetically Coupled and Sealless Vane Pumps

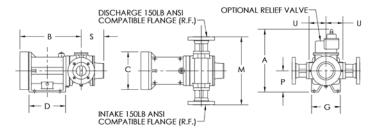
## **Magnetic Coupling Data**

Pump Model	Coupling Size	Torque (ft/lb)	Nema Motor Frame Size		
SMVP15	MC10	10	143TC-145TC 182TC-184TC		
SMVP30	MC20	20	182TC-184TC 213TC-215TC		
SMVP50 SMVP100	MC60 60		182TC-184TC 213TC-215TC 254TC-256TC		
CHAVDOOD	MC80	80	254TC-256TC 284TC-286TC		
SMVP200	MC130	130	254TC-256TC 284TC-286TC		









**SMVP200 Model** 

## **Pump Dimensions**

Pump Model	Units	A	B <sup>1</sup>	C¹	D	G	M	Р	S	Approx. Wt. Less Motor
SMVP15 SMVP30	in.	12%	12%	9	3%	_	8	4¾	31/4	79 lbs.
	mm	321	327	229	92	_	203	121	79	36 kg
SMVP50 SMVP100	in.	15¾6	11½	9	<b>7</b> ½	_	11	5½	4%	125 lbs.
	mm	386	292	229	191	_	279	140	111	57 kg
SMVP200	in.	18½	17%	111/⁄₃	10¾	8½	20	61/4	611/16	340 lbs.
	mm	470	448	283	273	216	508	159	170	140 kg

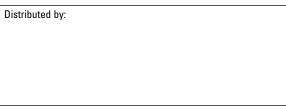
<sup>&</sup>lt;sup>1</sup> Dimension shown is for 213TC-215TC motor frame for the SMVP15 through SMVP100 models, and 254TC-256TC motor frame size for the SMVP200 model

# Sales Information and Equipment Application Assistance

Blackmer has a world wide distribution network to assist you in specifying any of our family of pumps, compressors and other equipment for your application.

For more information or to find the distributor nearest to you, please contact us at the telephone, fax or internet address listed below.







#### **World Headquarters**

1809 Century Avenue SW Grand Rapids, MI 49503-1530 USA T 616.241.1611 F 616.241.3752

