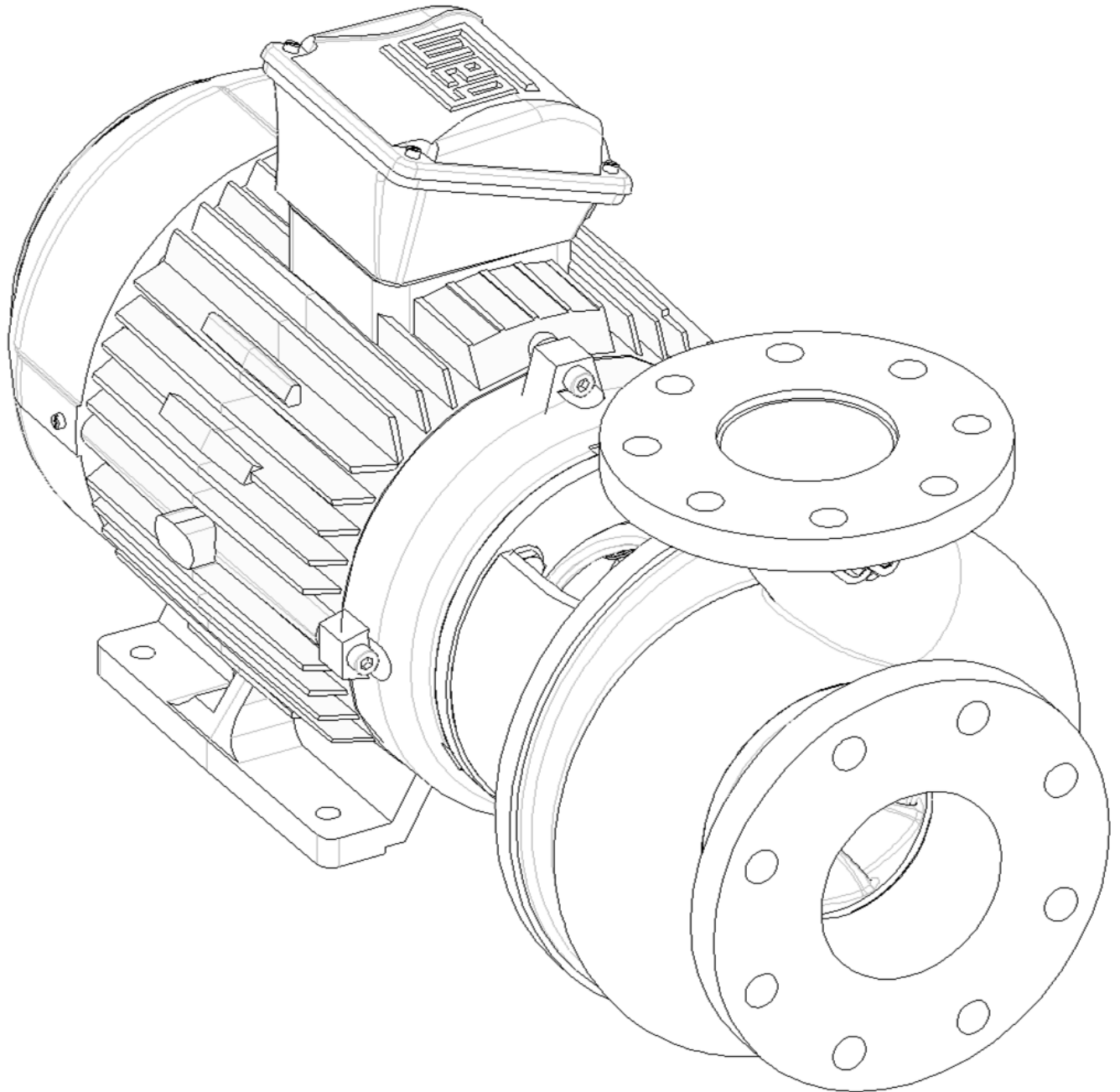
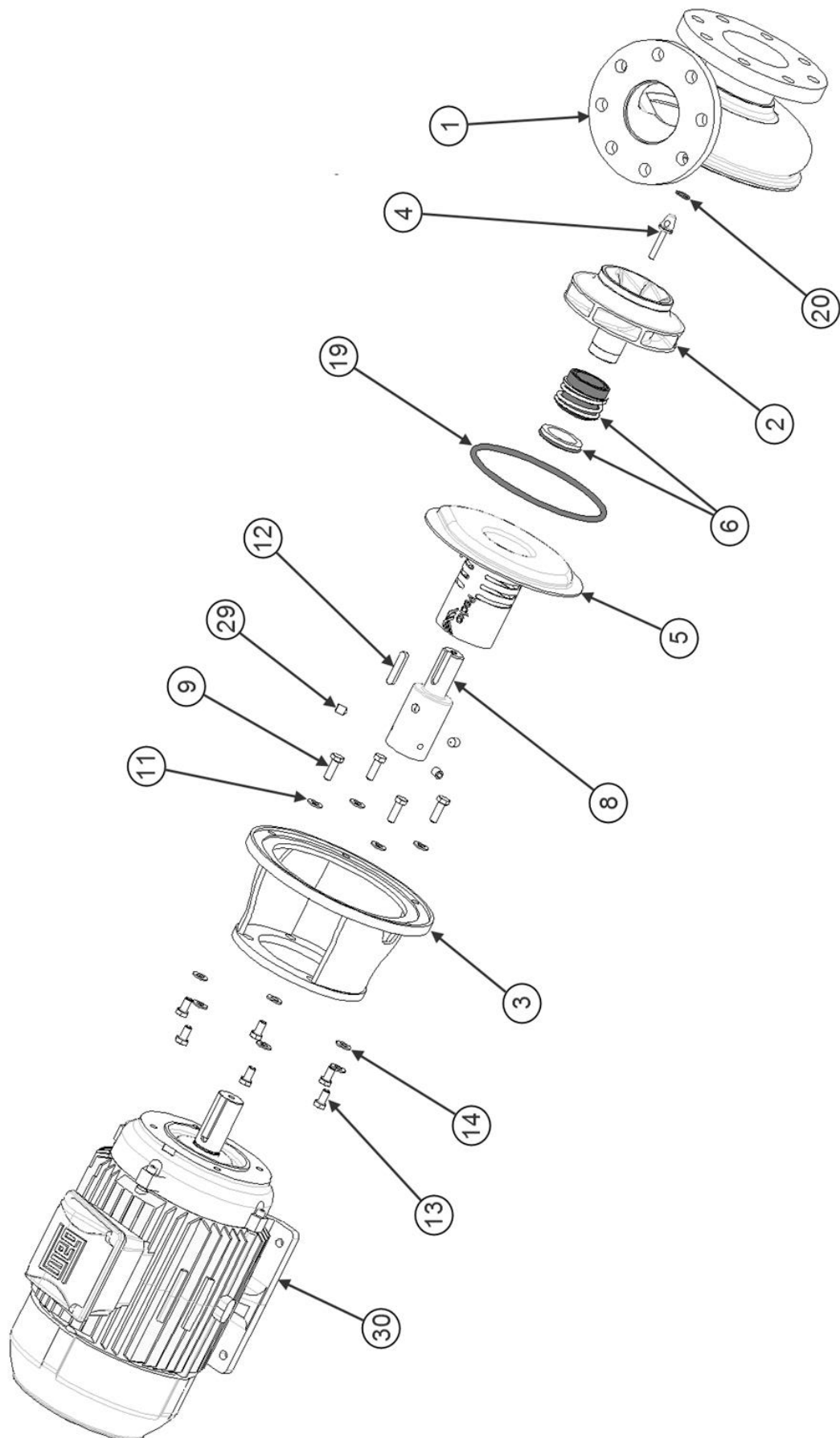
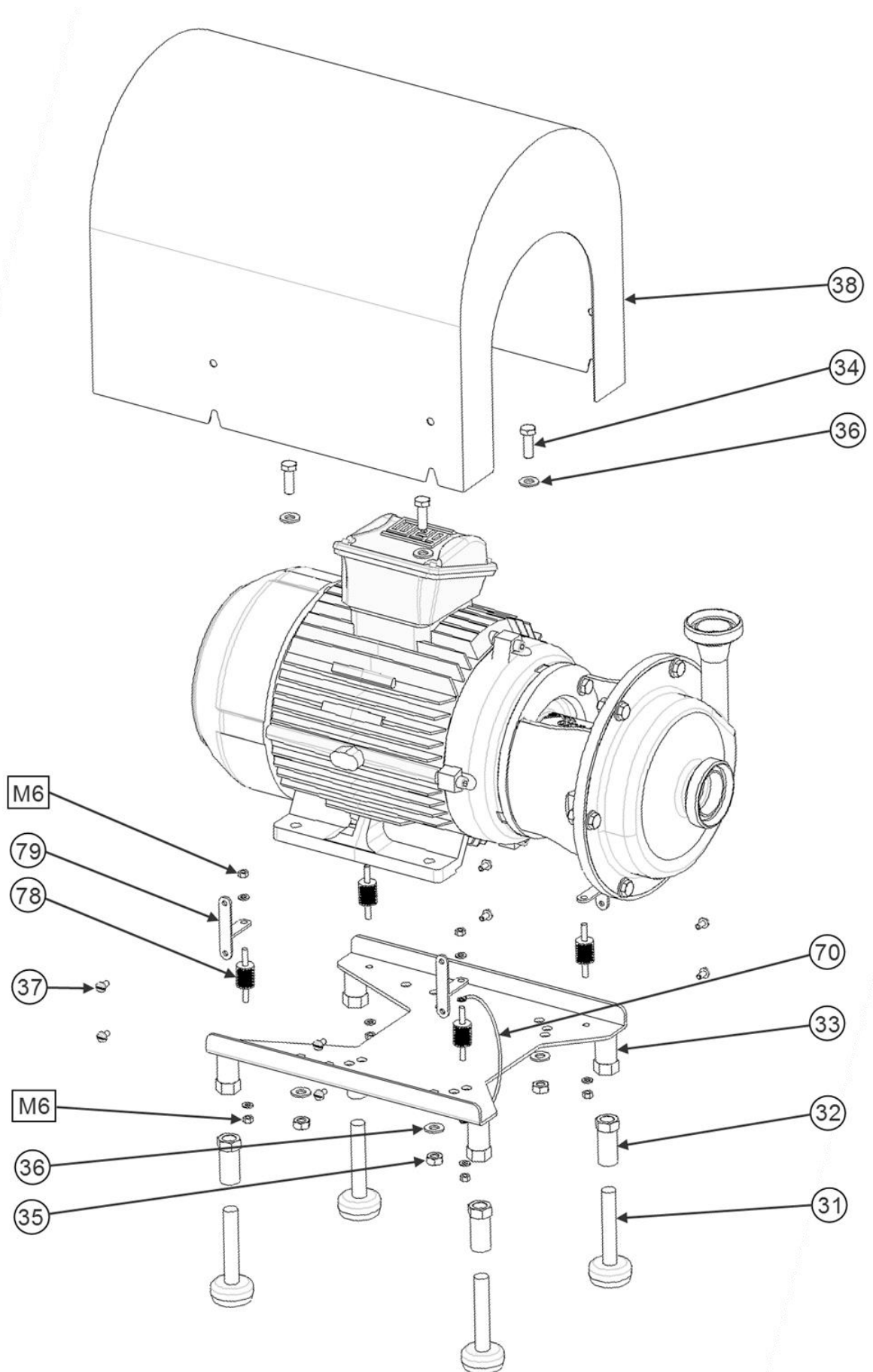


DISASSEMBLY-ASSEMBLY 3 – CLOSED IMPELLER

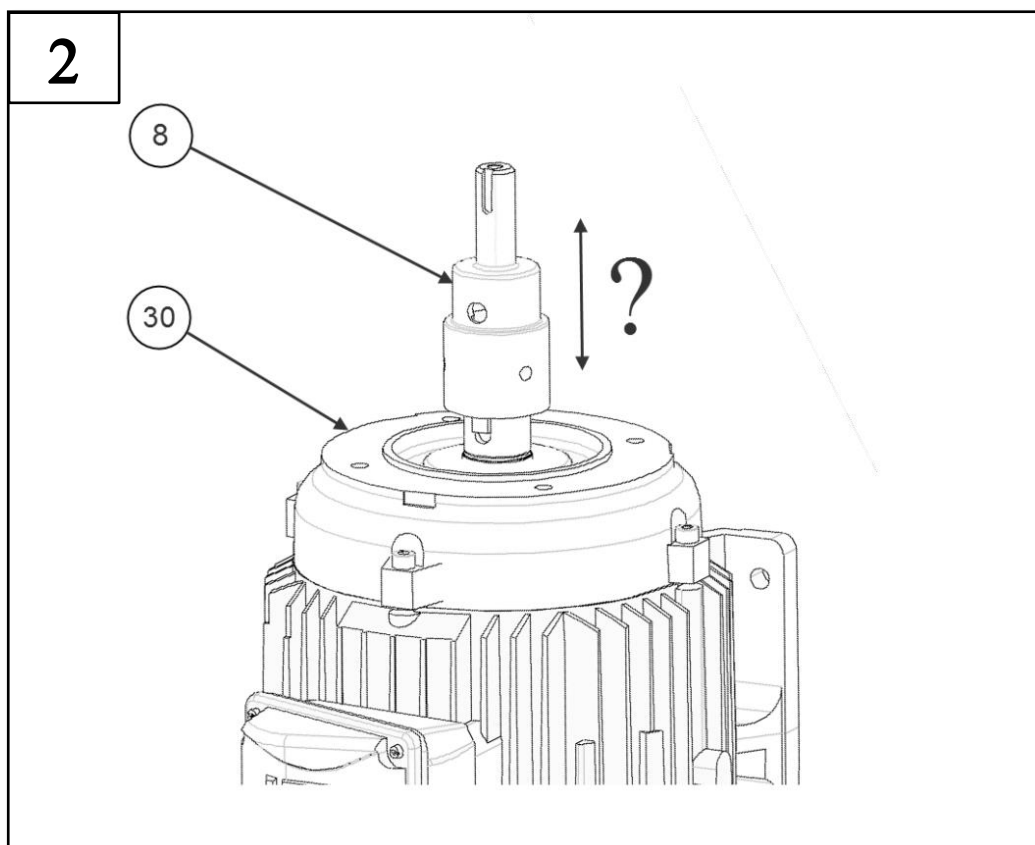
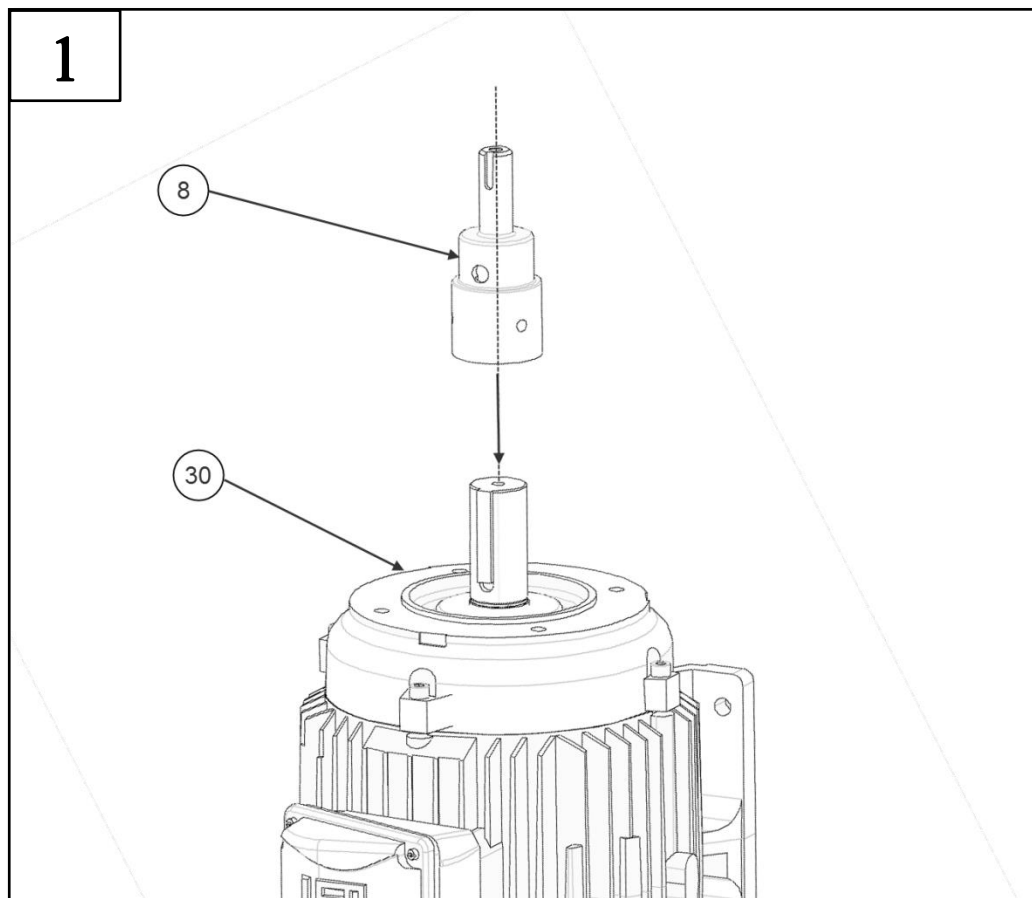


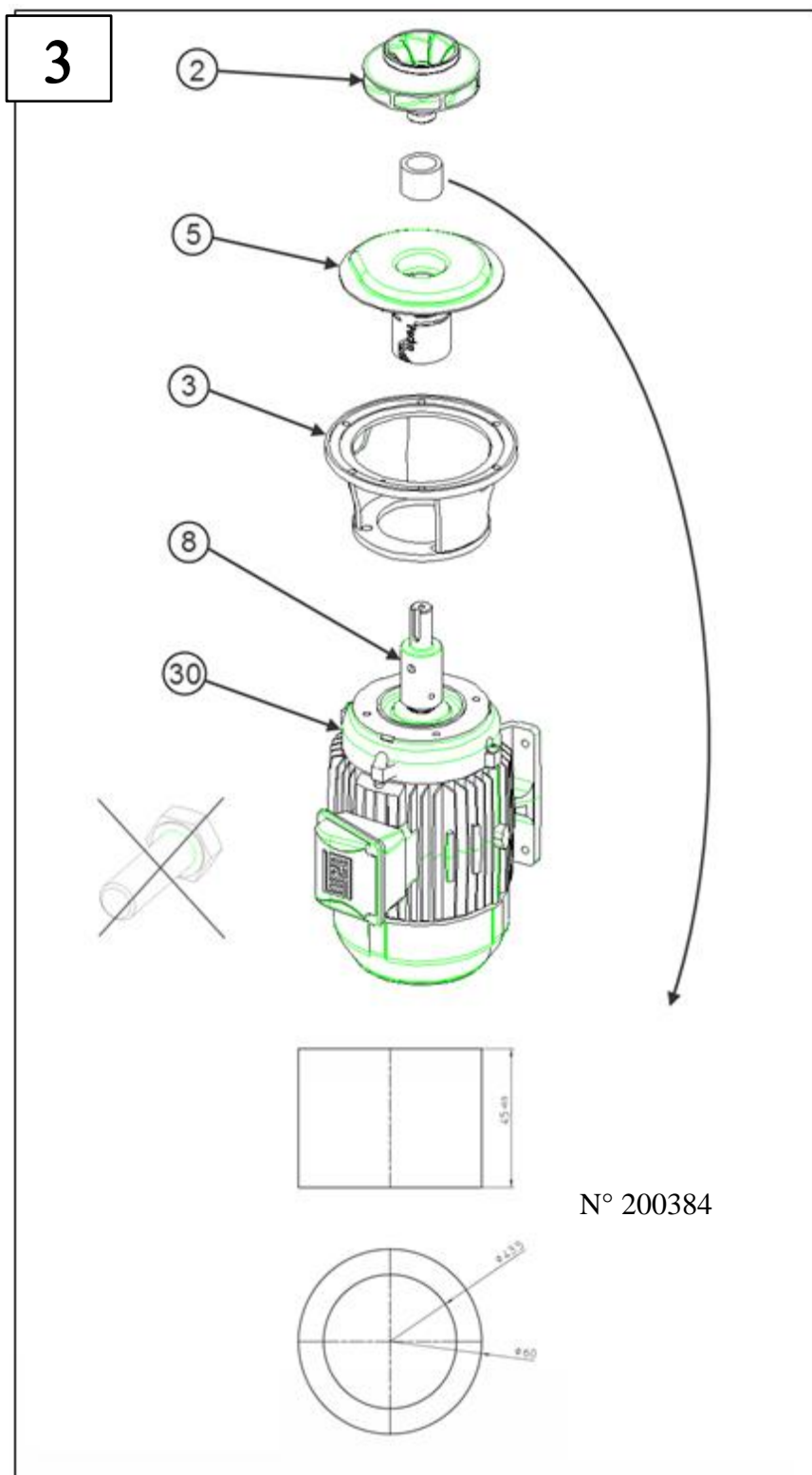


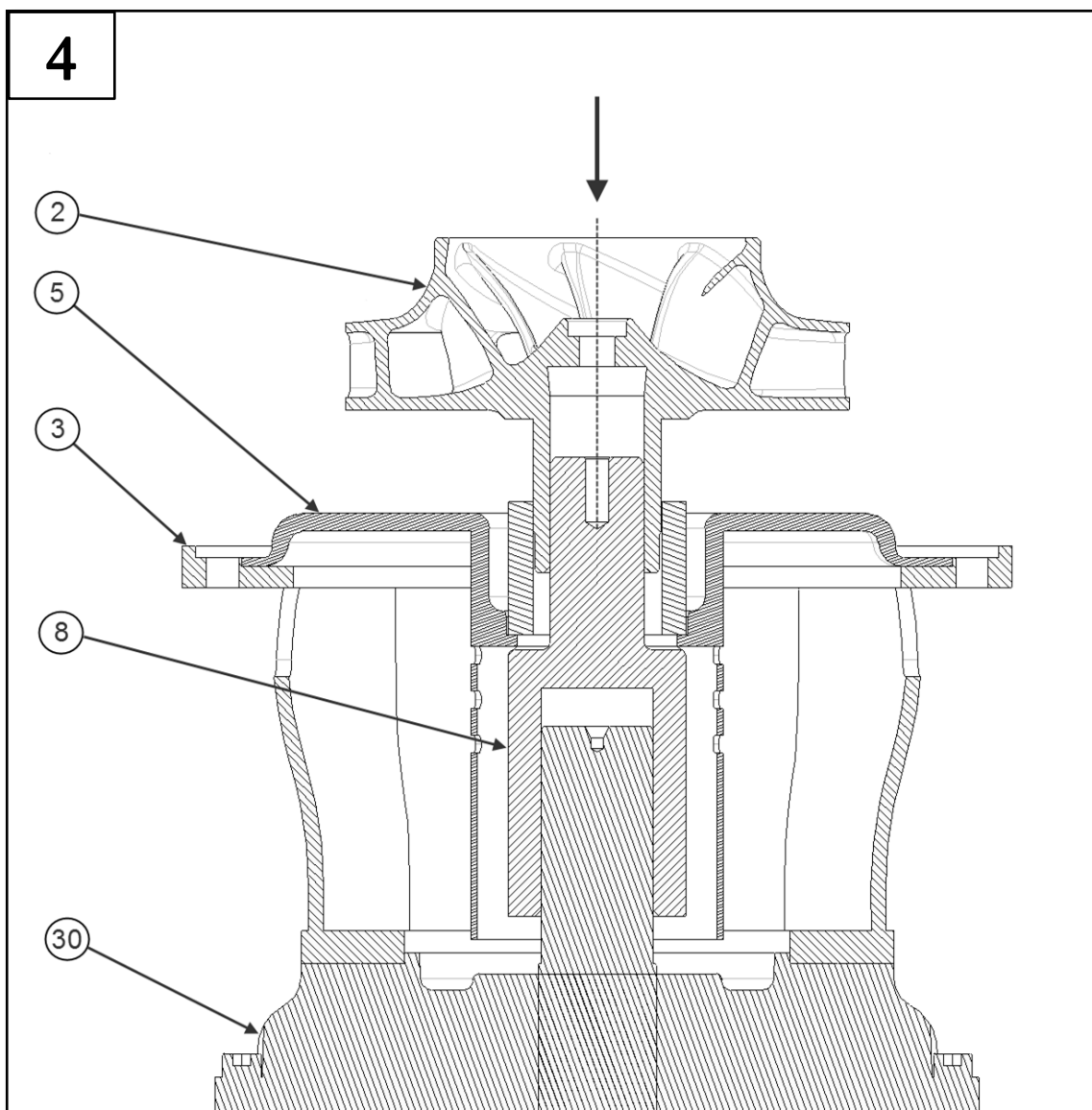


BOM

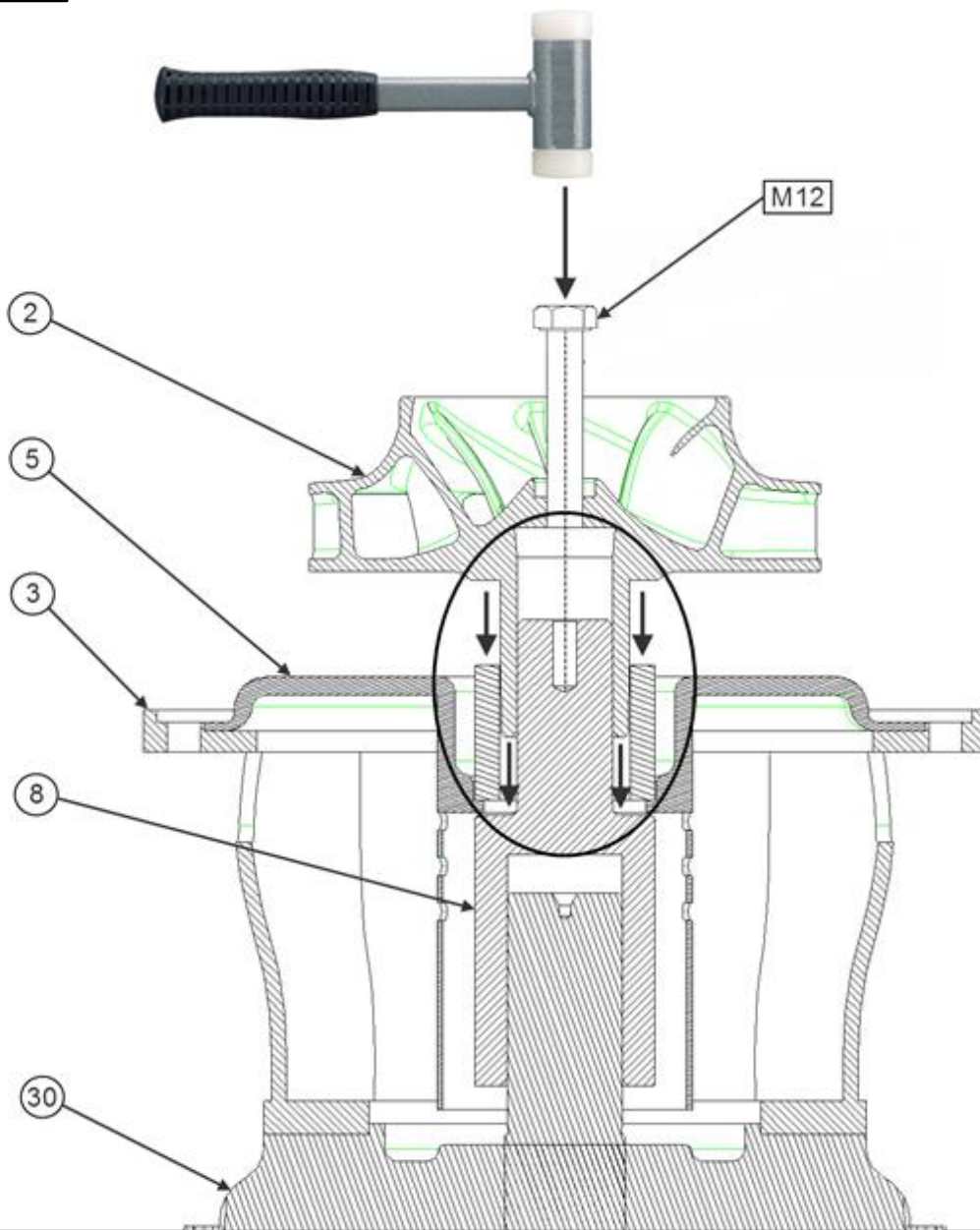
Pos	Part name
1	Pomphuis/Corps de pompe/Pump casing/Pumpengehäuse
2	Waaier/Roue/Impeller/Laufrad
3	Tussenstuk (lantaarn)/Manchette de raccordement/Bracket/Laterne
4	Waaierschroef/Vis de roue/Impeller screw/Laufradschraube
5	Pompachterplaat/Fond de pompe/Back plate/Gehäuseplatte
5'	Smoorplug/Buse/Throttle for Flush/Drossel
6	Mechanische asafdichting/Garniture mécanique/Mechanical seal/Gleitringdichtung
6'	Montagekaliber/Gabarit de montage/Mounting jig/Montagevorrichtung
7	2 ^e Mechanische dichting /2 ^{ième} Garniture méc. /2nd Mechan. Seal /2 ^e Gleitringdichtung
8	Pompas/Arbre de pompe/Pump shaft/Pumpenwelle
9	Bevestigingsvijs/Vis de fixation/Fixation screw/Sechskant-schraube
11	Rondsel/Rondelle/Washer/Federscheibe
12	Waaierbevestigingsspie/Clavette de roué/Impeller key/Laufradpassfeder
13	Draadstang,vijs/Goujon,vis/Threaded stud,screw/Stiftschraube
14	Rondsel/Rondelle/Washer/Federscheibe
19	Pomphuisdichting/Joint de corps de pompe/Gasket for pump casing/Dichtring für Pumpengehäuse
20	Waaierschroefdichting/Joint de vis de roue/Impeller screw O-ring/Dichtung für Laufradschrauben
29	Drukvijs/Vis de pression/Setscrew/Gewindestift
30	Motor/Moteur/Motor/Motor
31	Regelbaar voetje/Pied réglable/Level setting screw/Höhenverstellbarer Fuß
32	Moer/Ecrou/Nut/Mutter
33	Motorstoel/Support moteur/Motor base/Montagekonsole
34	Vijs/Vis/Screw/Schraube
35	Moer/Ecrou/Nut/Mutter
36	Rondsel/Rondelle/Washer/Federscheibe
37	Bevestigingsvijs/Vis de fixation/Fixation screw/Sechskantschraube
38	Beschermingskap/Capot moteur/Motor shroud/Haube
70	Aardingskabel voor kap/Câble de mise à la terre pour support/Earth connection cable for shroud /Erdungskabel für Haube
78	Trildempertje voor kap /Amortisseur d'oscillations pour le capot /Shock absorber for shroud /Stoßdämpfer
79	Steuntje voor kap /Support pour capot / Support for shroud /Stütze für Haube

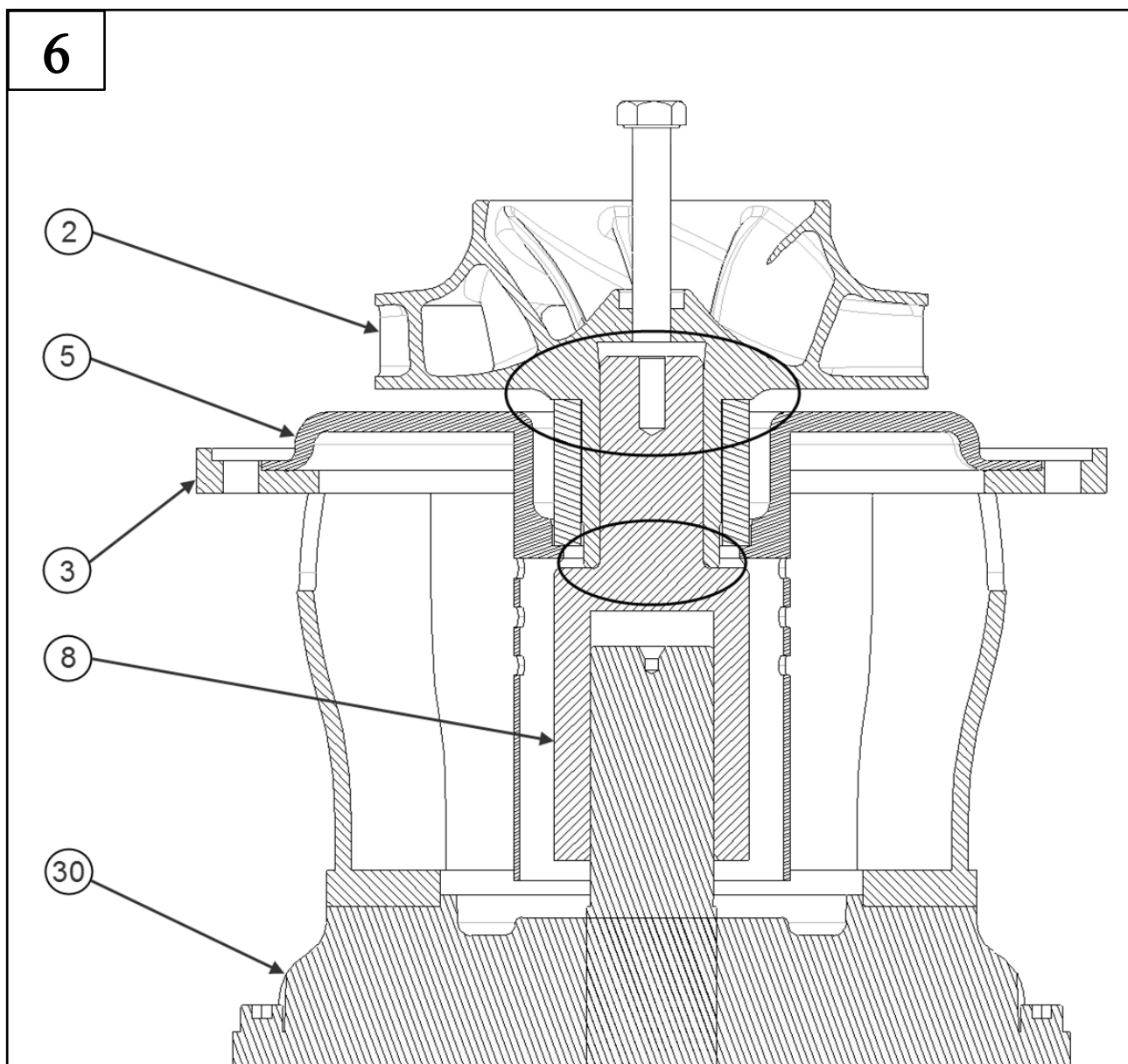


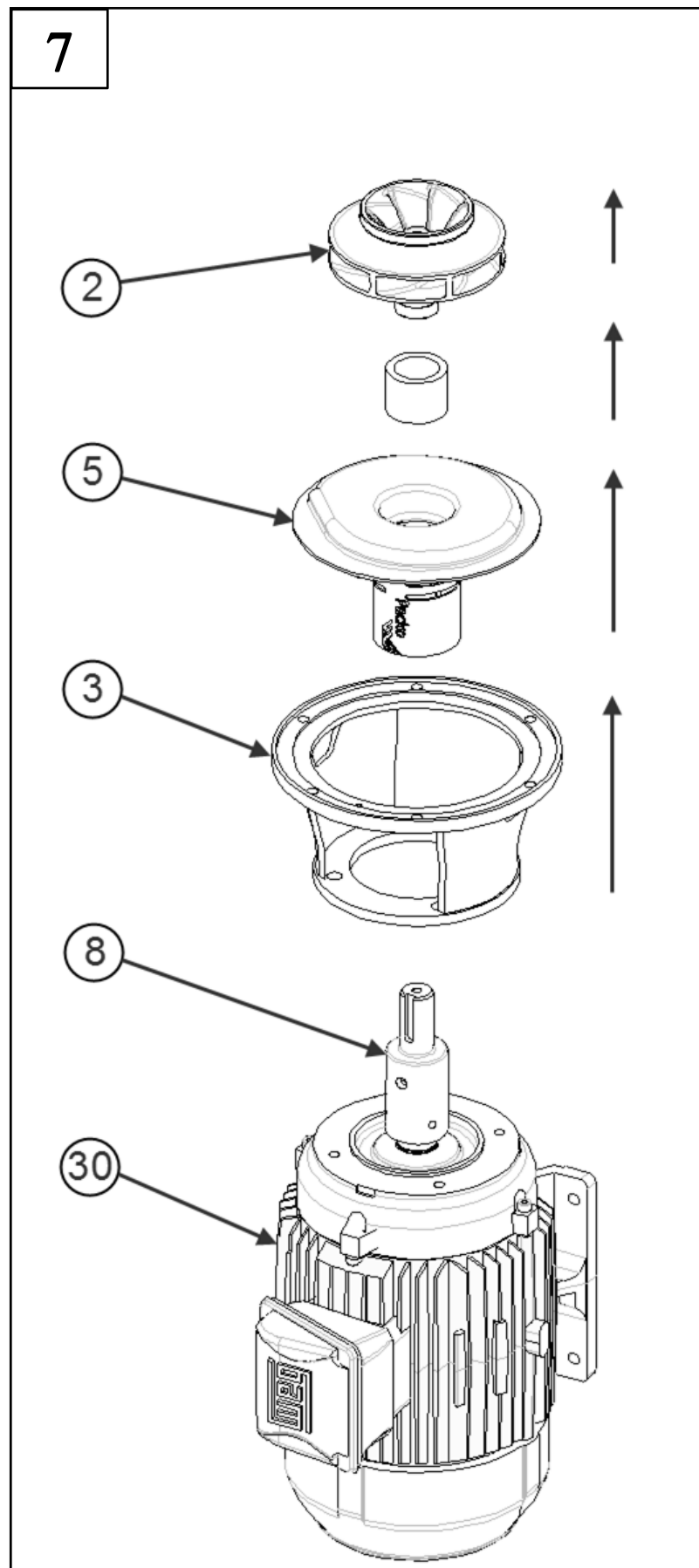




5



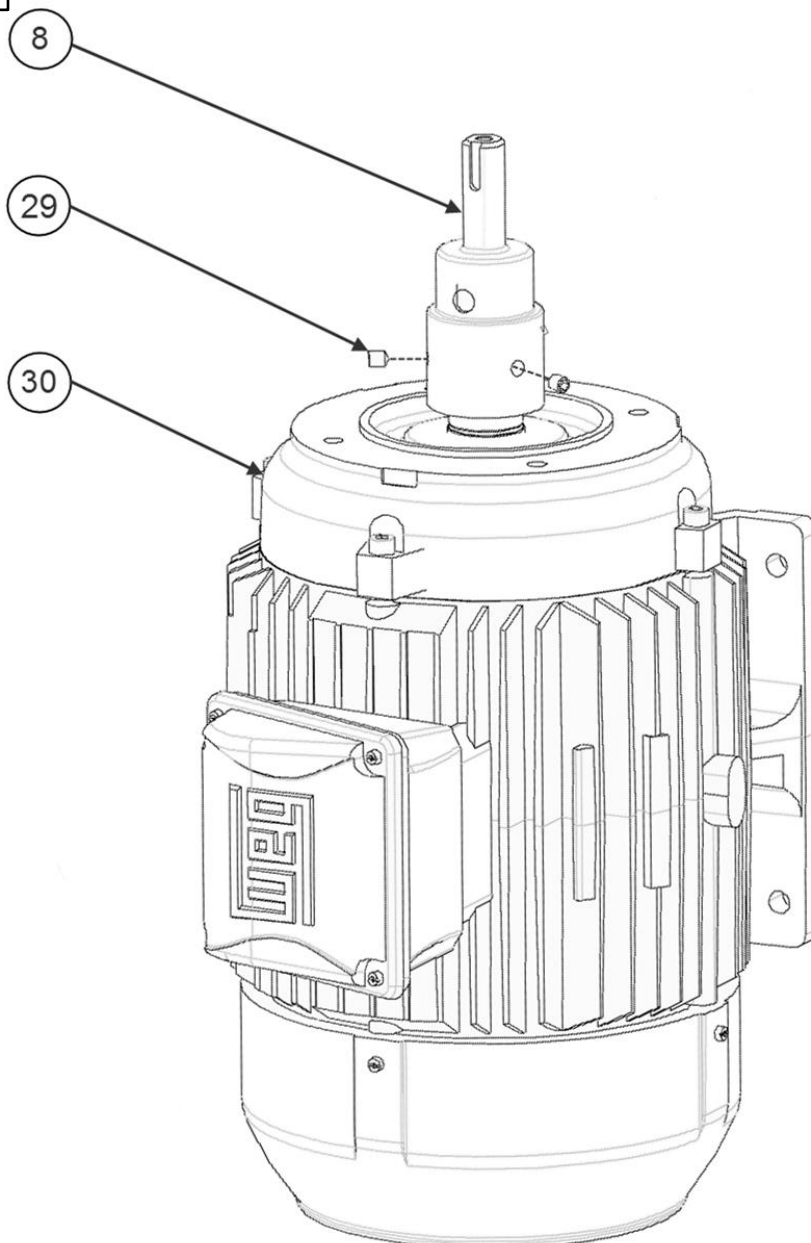




8

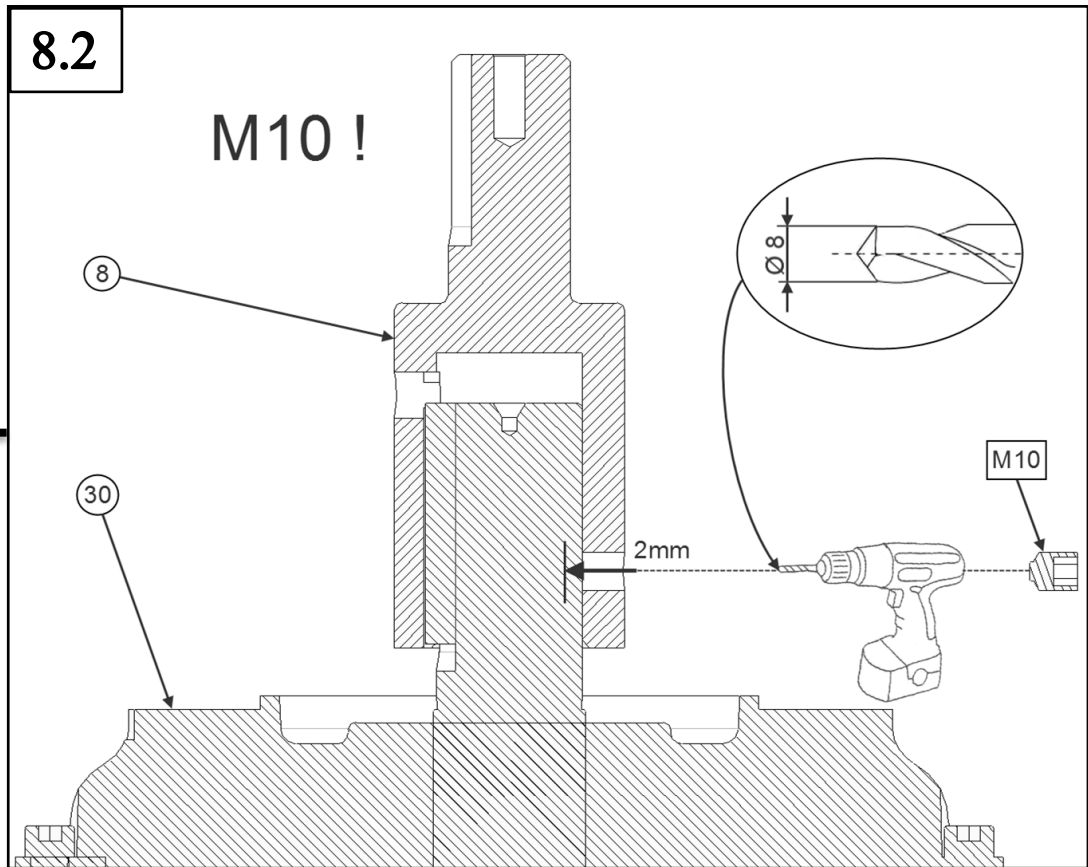
②9 = 2 x M8
1 x M10

8.1

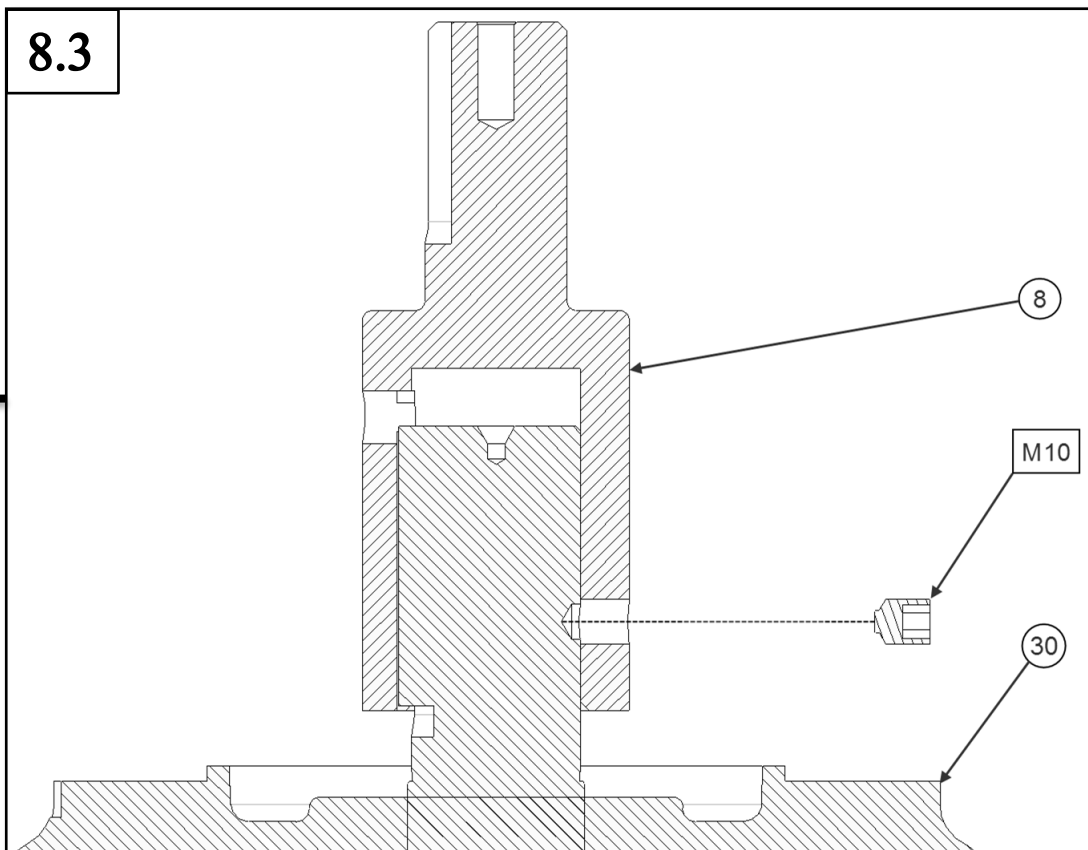


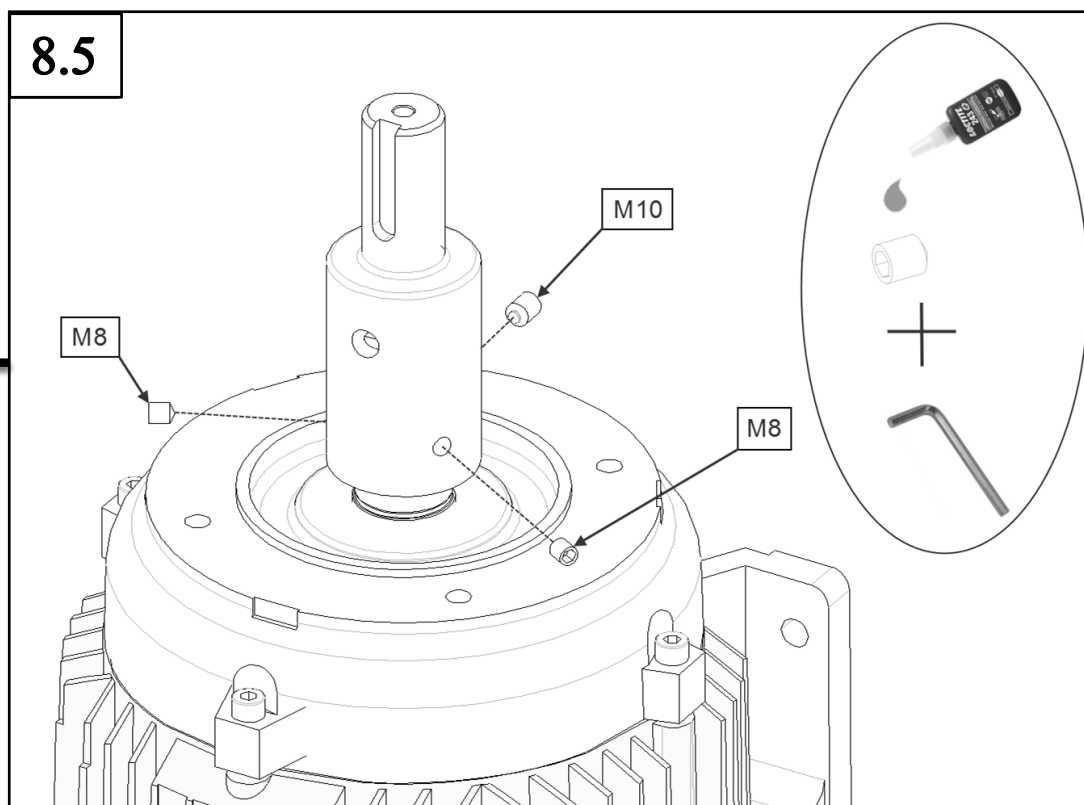
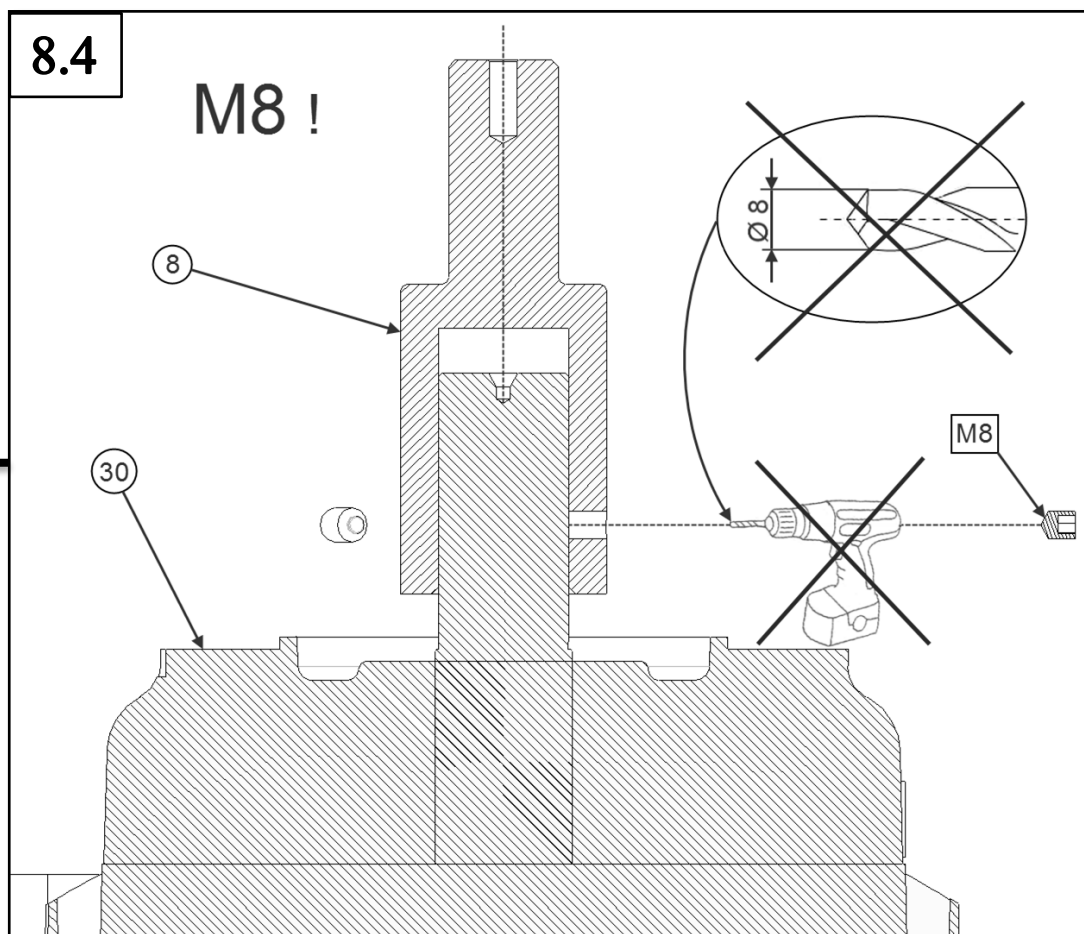
8.2

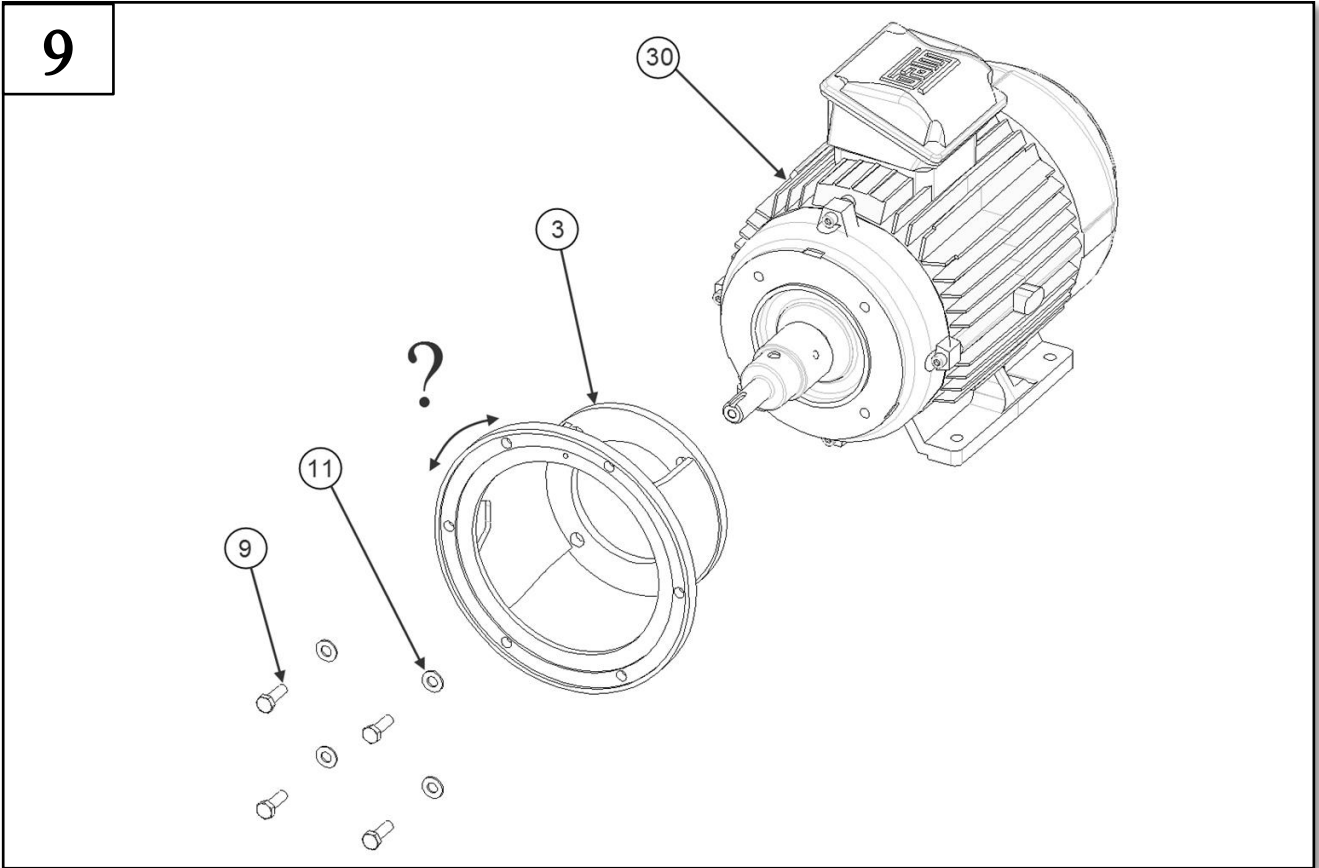
M10 !

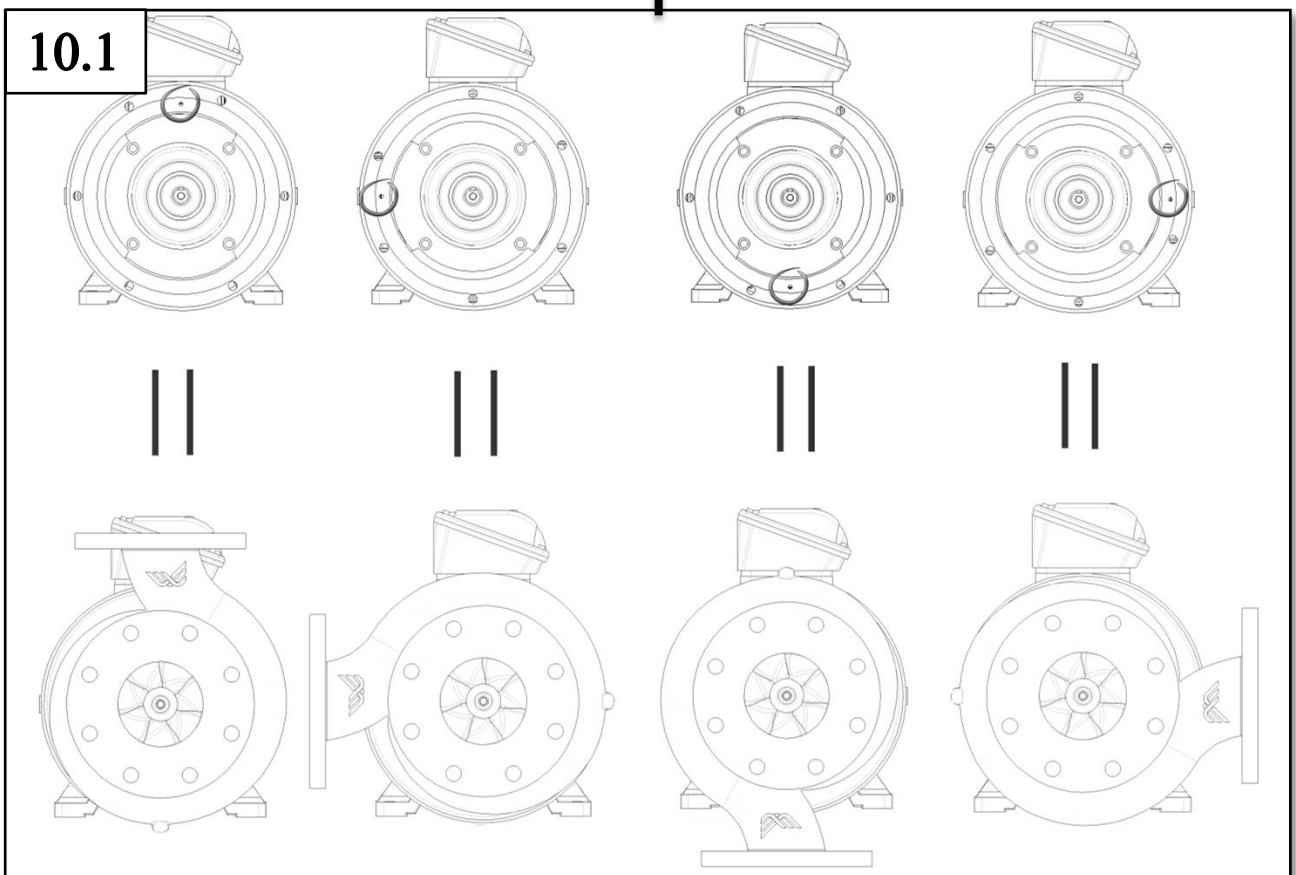
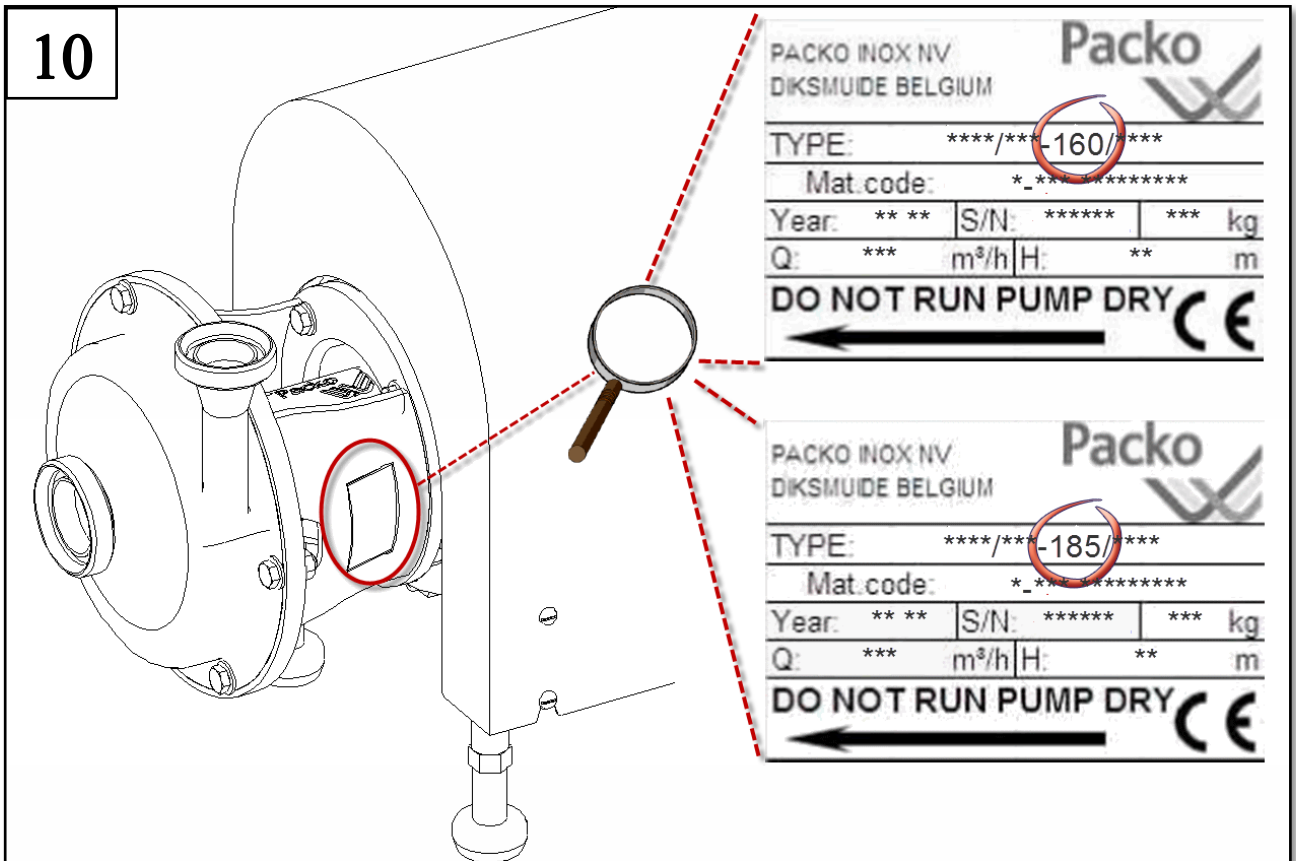


8.3









11

The image shows a technical drawing of a Packo pump motor with a red circle around a nameplate location on the motor housing. A magnifying glass is shown over two sample nameplates. The top nameplate is for a pump with a circled '200' in the TYPE field. The bottom nameplate is for a pump with a circled '-250/' in the TYPE field. Both nameplates contain the following information:

PACKO INOX NV		DIKSMUIDE BELGIUM		Packo	
TYPE: ****/****-200/****					
Mat.code: *_*****					
Year: ***	S/N: *****	***		kg	
Q: ***	m ³ /h	H: **		m	
DO NOT RUN PUMP DRY					
←				CE	

PACKO INOX NV
DIKSMUIDE BELGIUM
Packo

TYPE: ****/****-250/****
Mat.code: *_*****
Year: *** | S/N: ***** | *** kg
Q: *** | m³/h | H: ** m
DO NOT RUN PUMP DRY
← CE

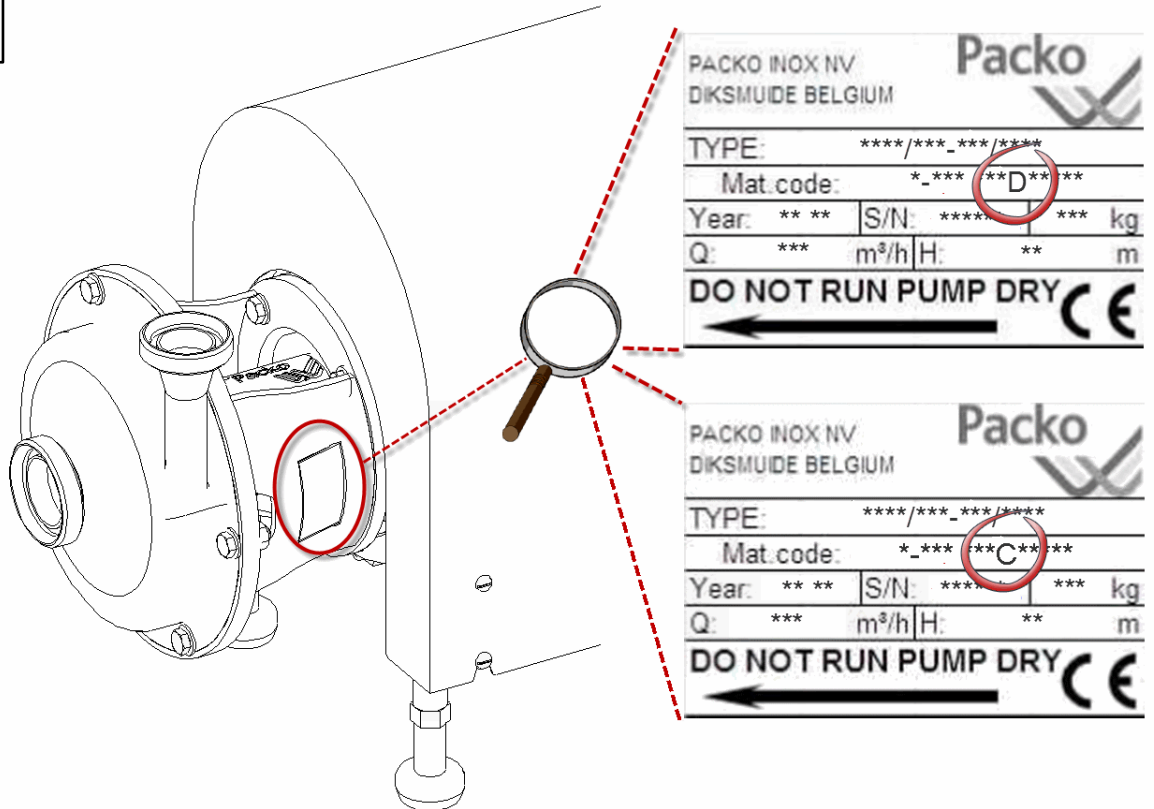
11.1

This section displays eight line drawings of a Packo pump motor from various perspectives:

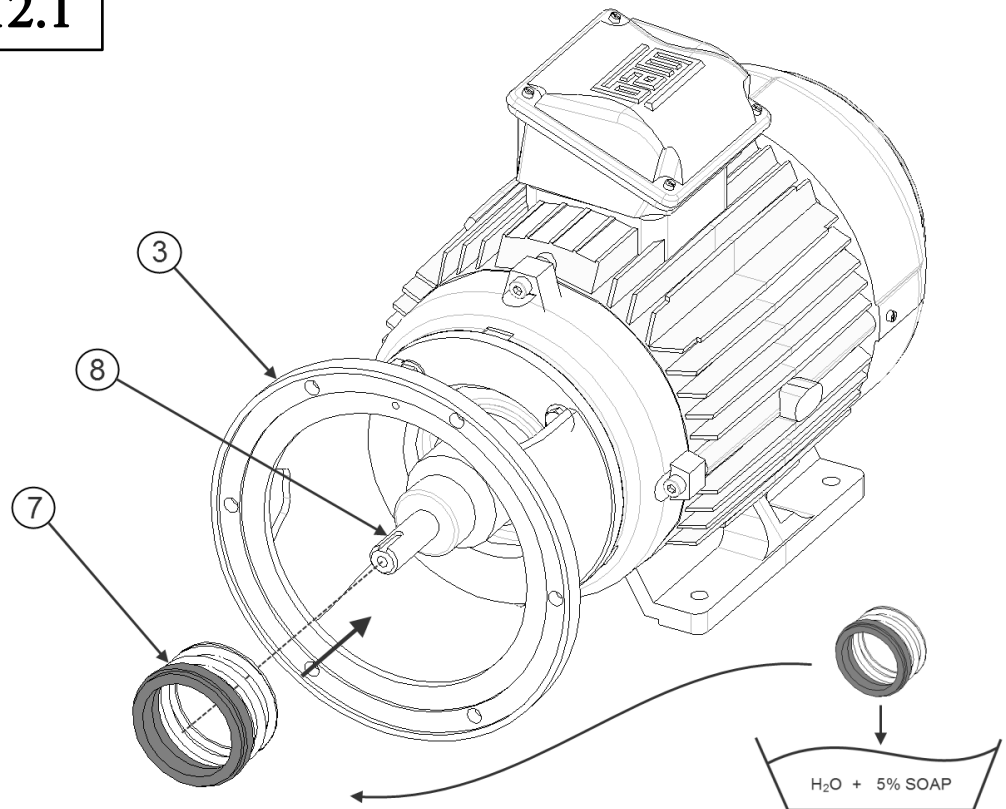
- Four front views showing the motor from the top, with a small circle on the right side indicating a connection point.
- Four side views showing the motor from the left and right sides, with a flange on the front.
- Two views showing the motor from the bottom and top.

Each front view is accompanied by two vertical bars (||) below it.

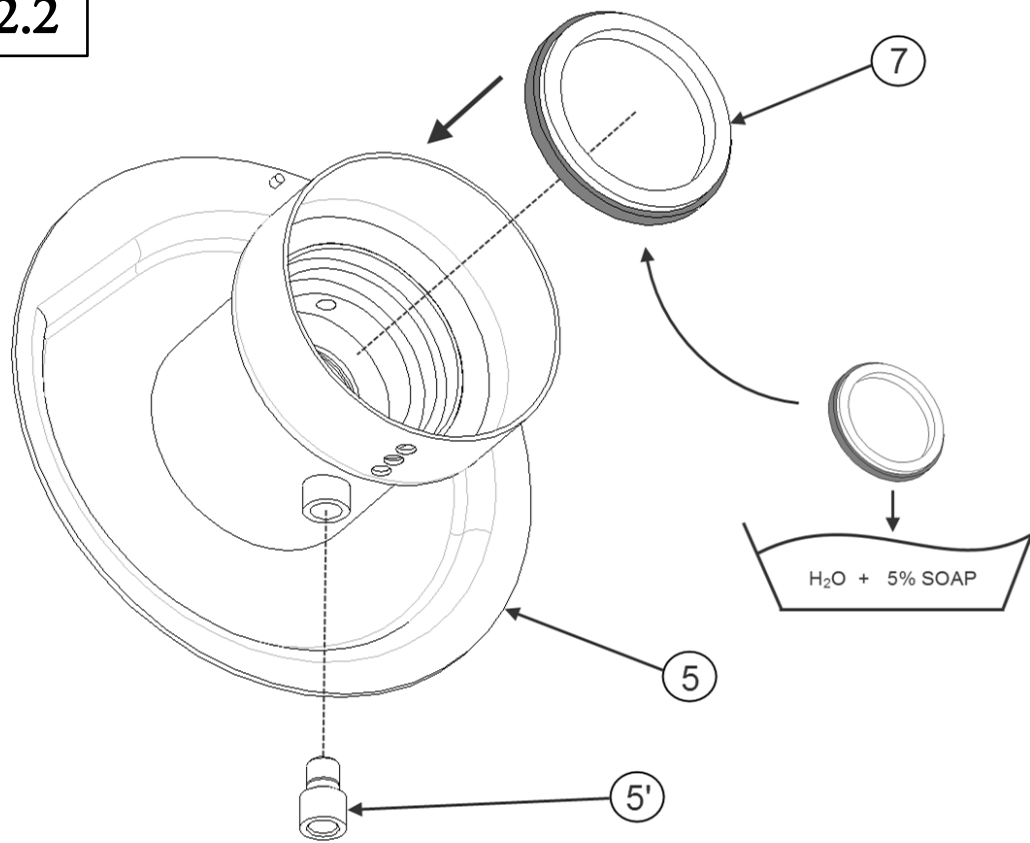
12

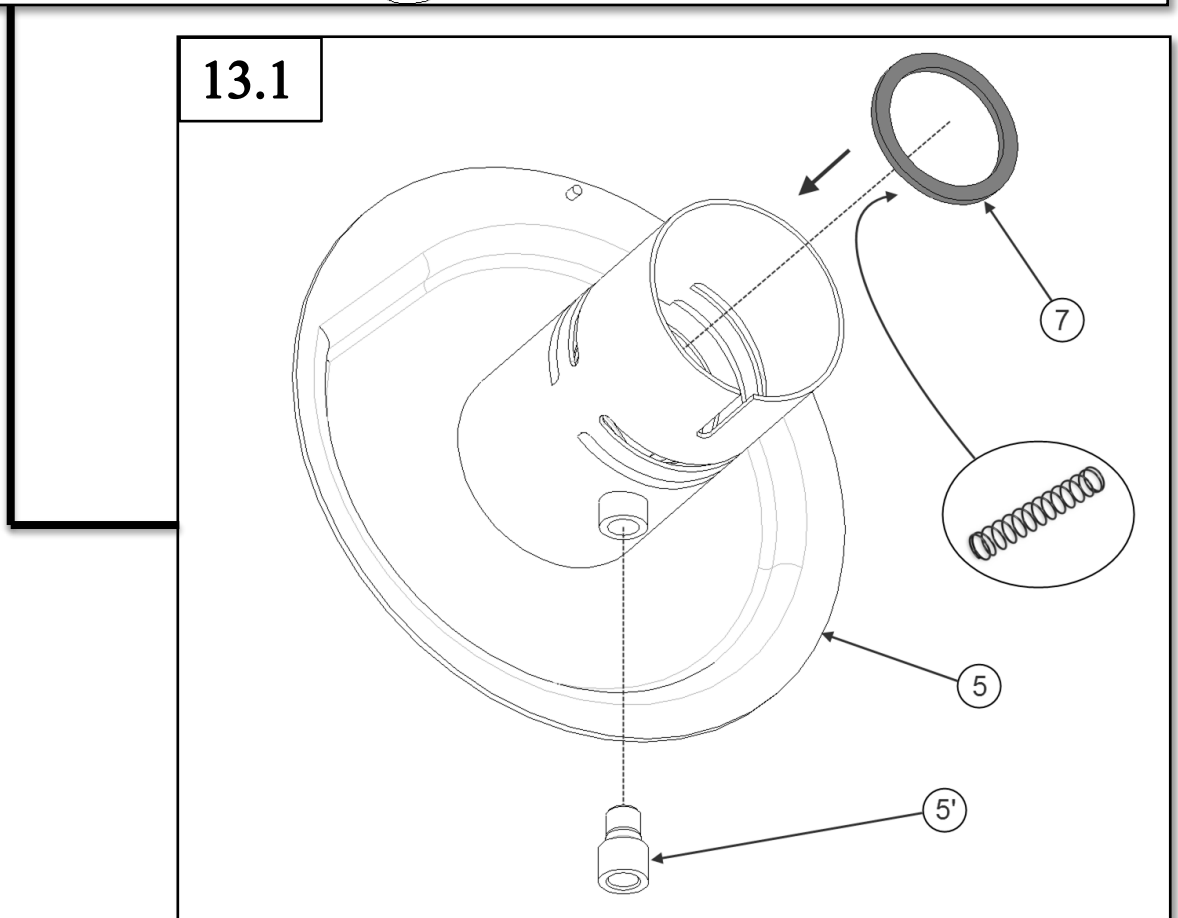
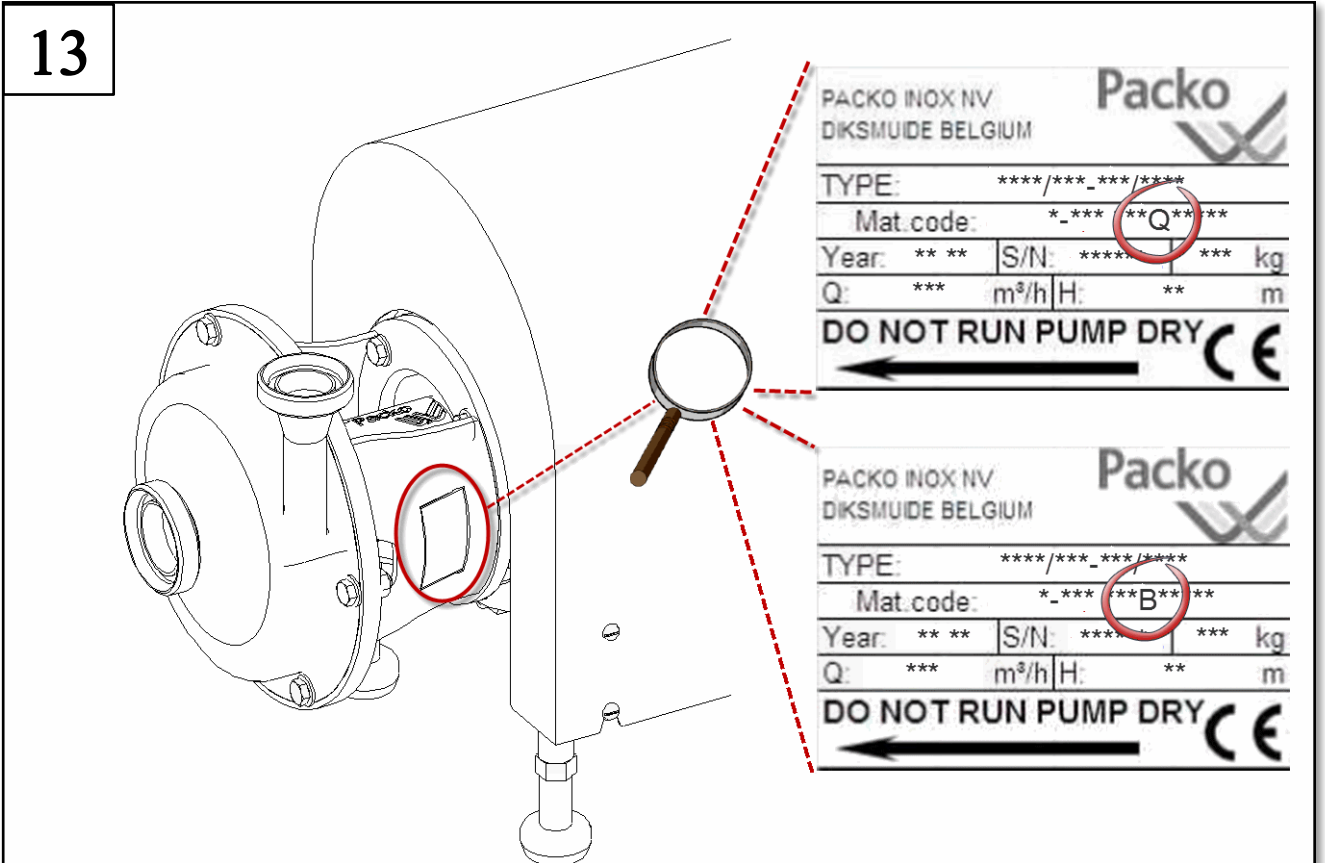


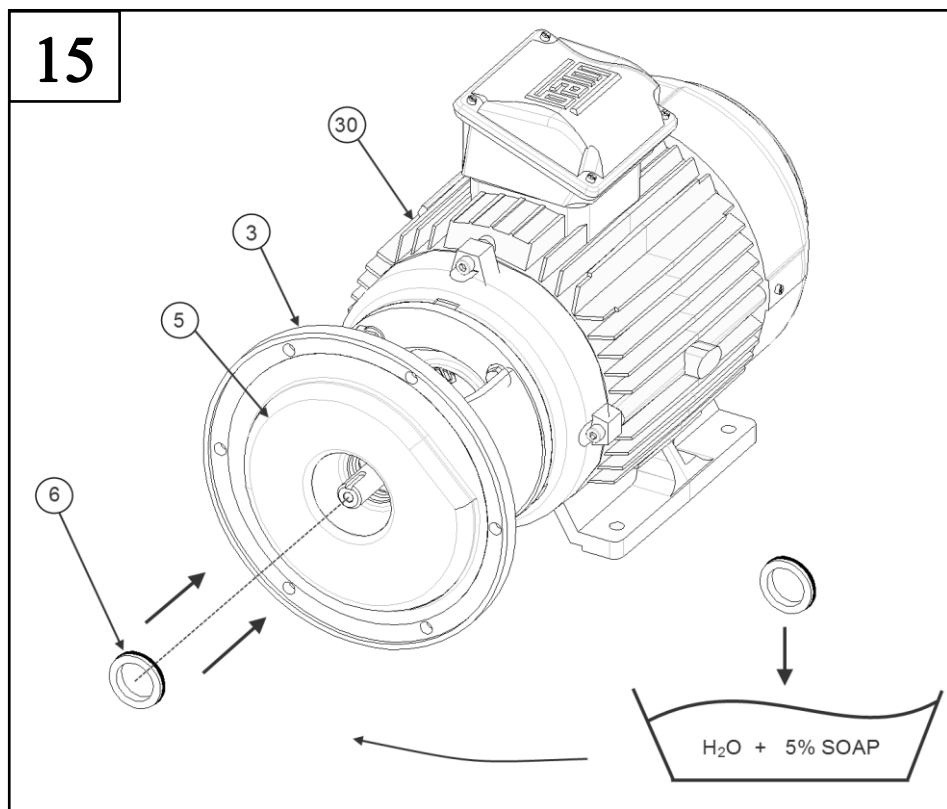
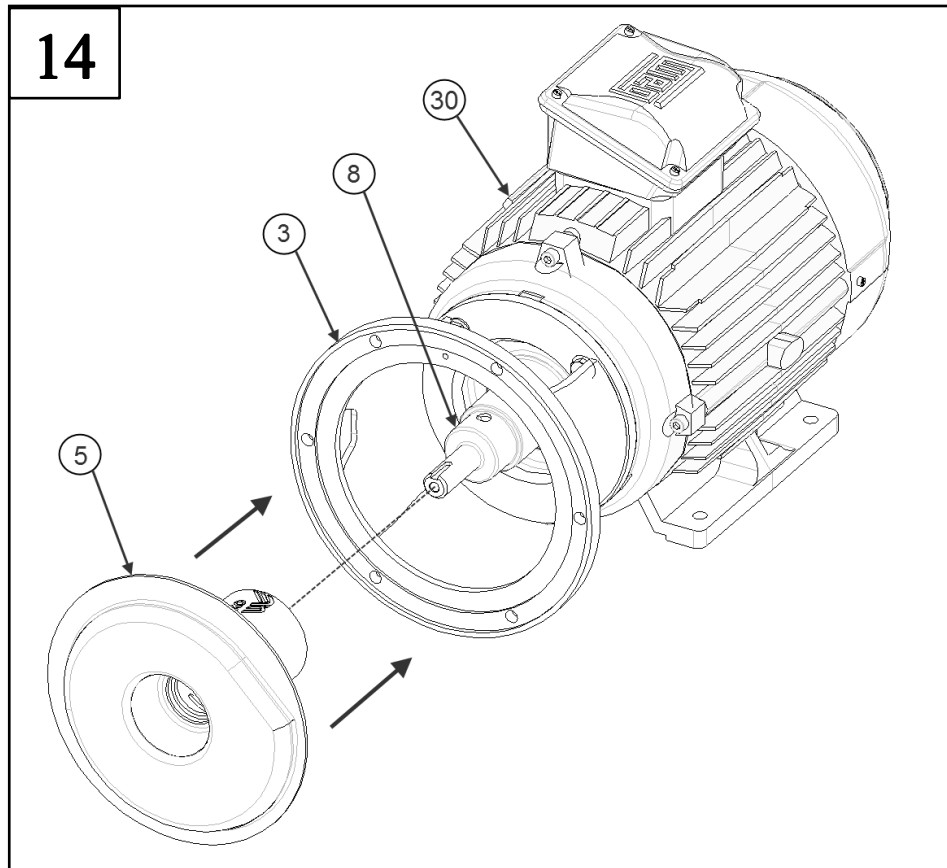
12.1

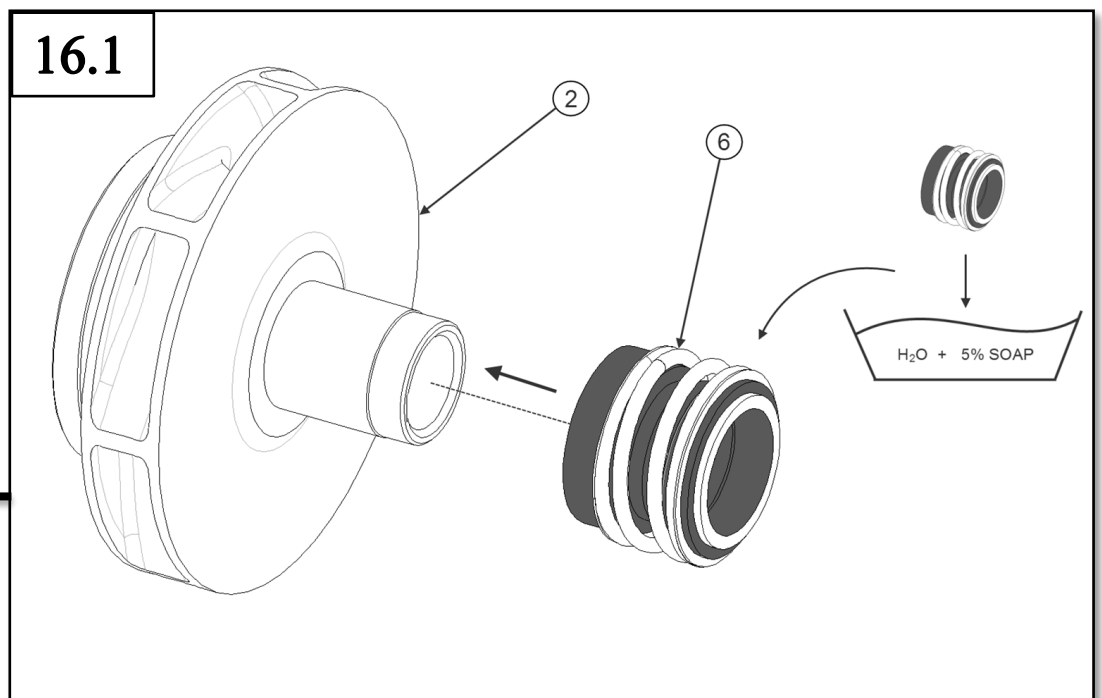
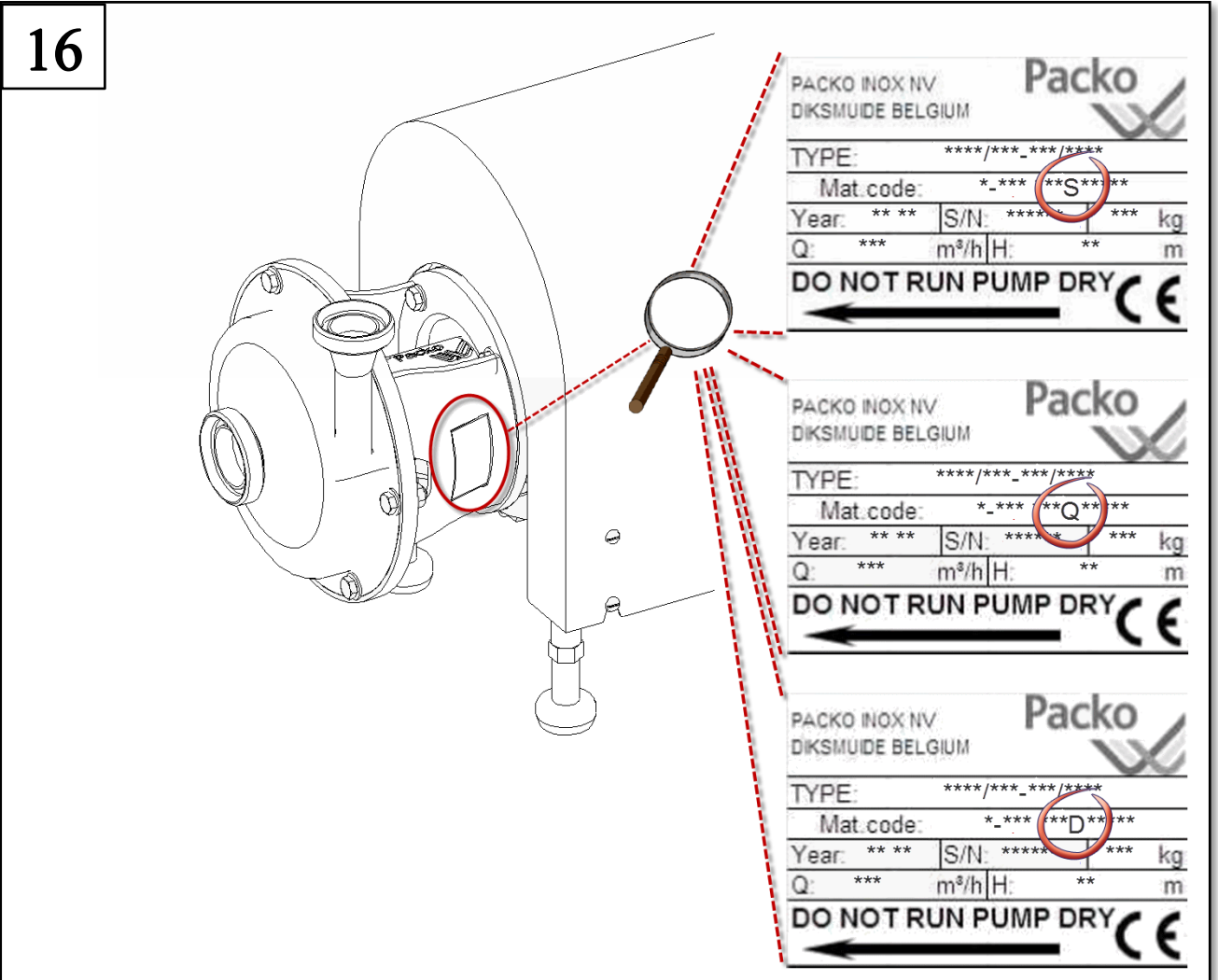


12.2

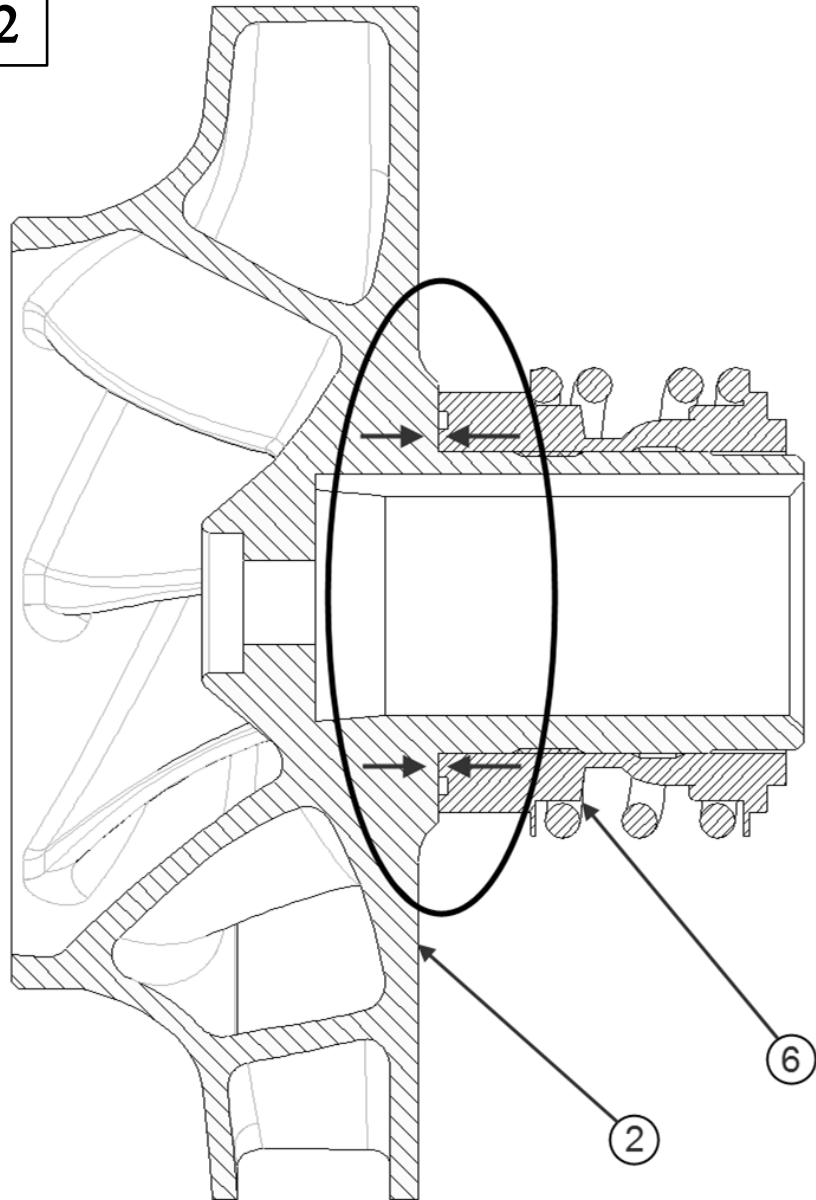




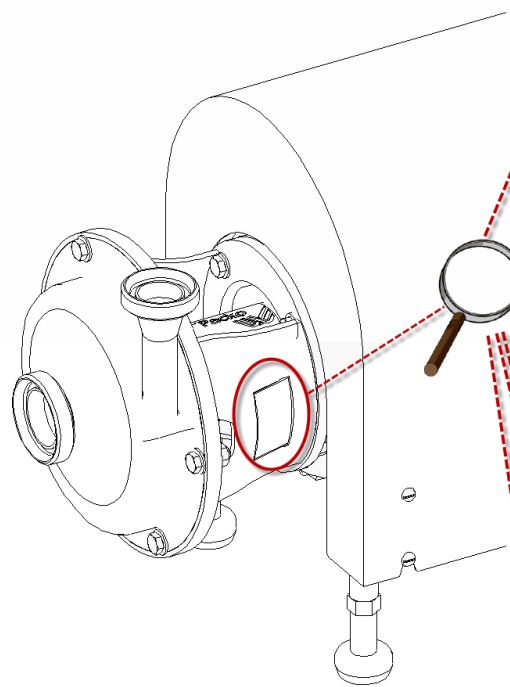




16.2



17

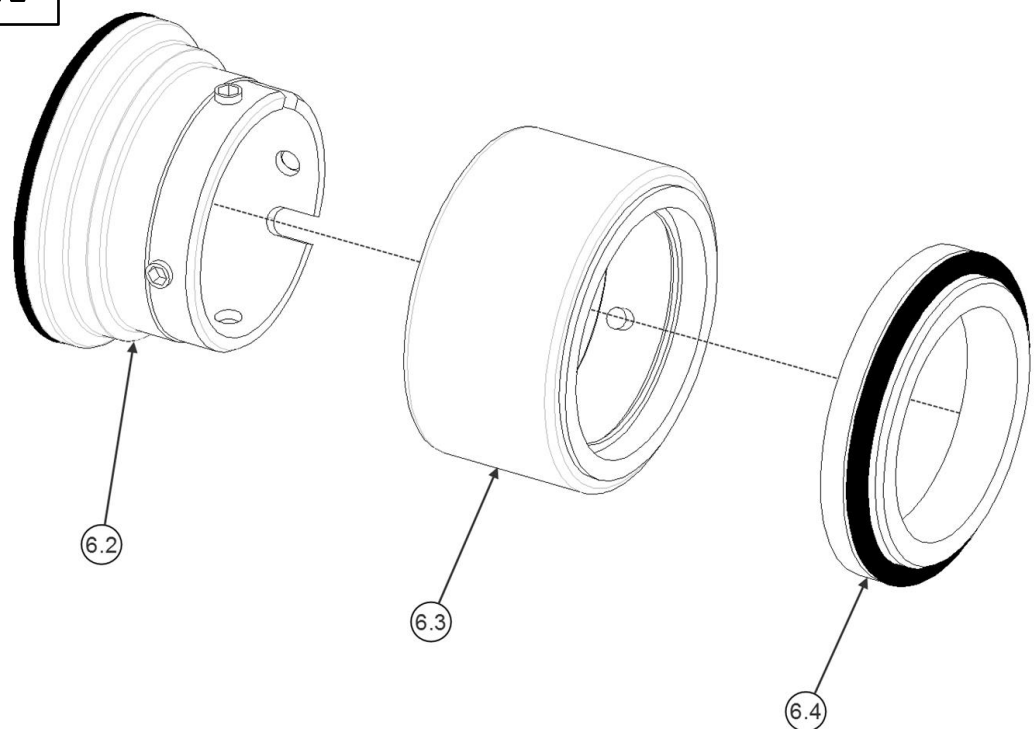


PACKO INOX NV DIKSMUIDE BELGIUM		Packo	
TYPE:	****/***_**/****		
Mat.code:	*_******A43**		
Year: ***	S/N: *****	kg	
Q: ***	m³/h H: **	m	
DO NOT RUN PUMP DRY			CE

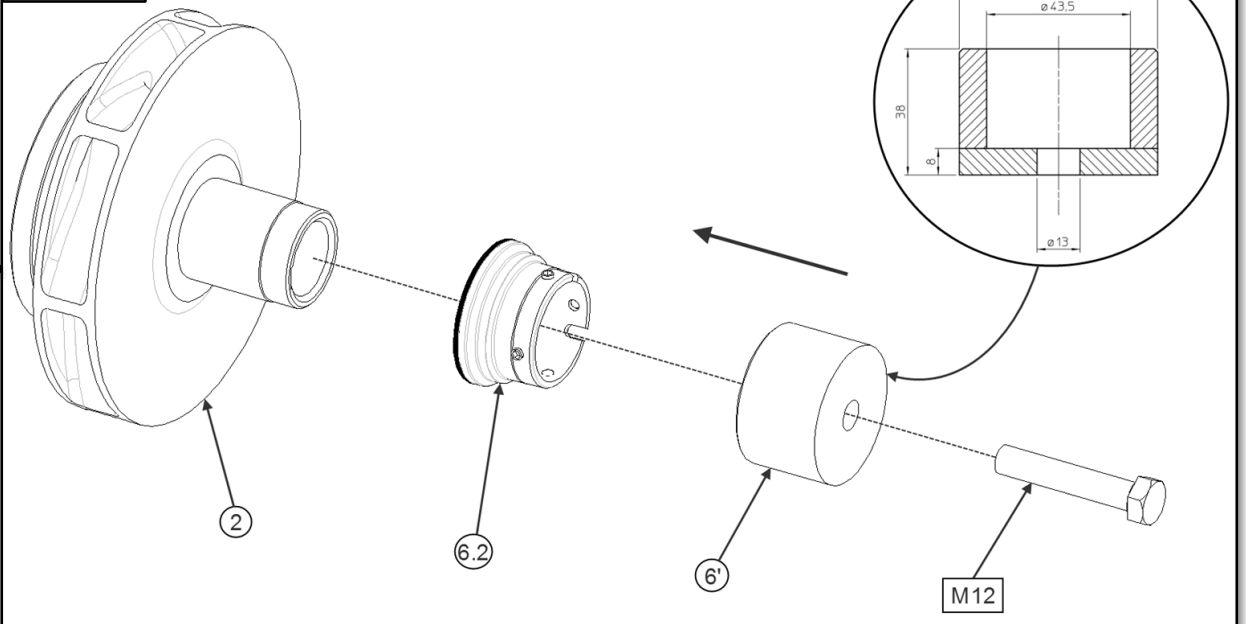
PACKO INOX NV DIKSMUIDE BELGIUM		Packo	
TYPE:	****/***_**/****		
Mat.code:	*_******B43**		
Year: ***	S/N: *****	kg	
Q: ***	m³/h H: **	m	
DO NOT RUN PUMP DRY			CE

PACKO INOX NV DIKSMUIDE BELGIUM		Packo	
TYPE:	****/***_**/****		
Mat.code:	*_******C43**		
Year: ***	S/N: *****	kg	
Q: ***	m³/h H: **	m	
DO NOT RUN PUMP DRY			CE

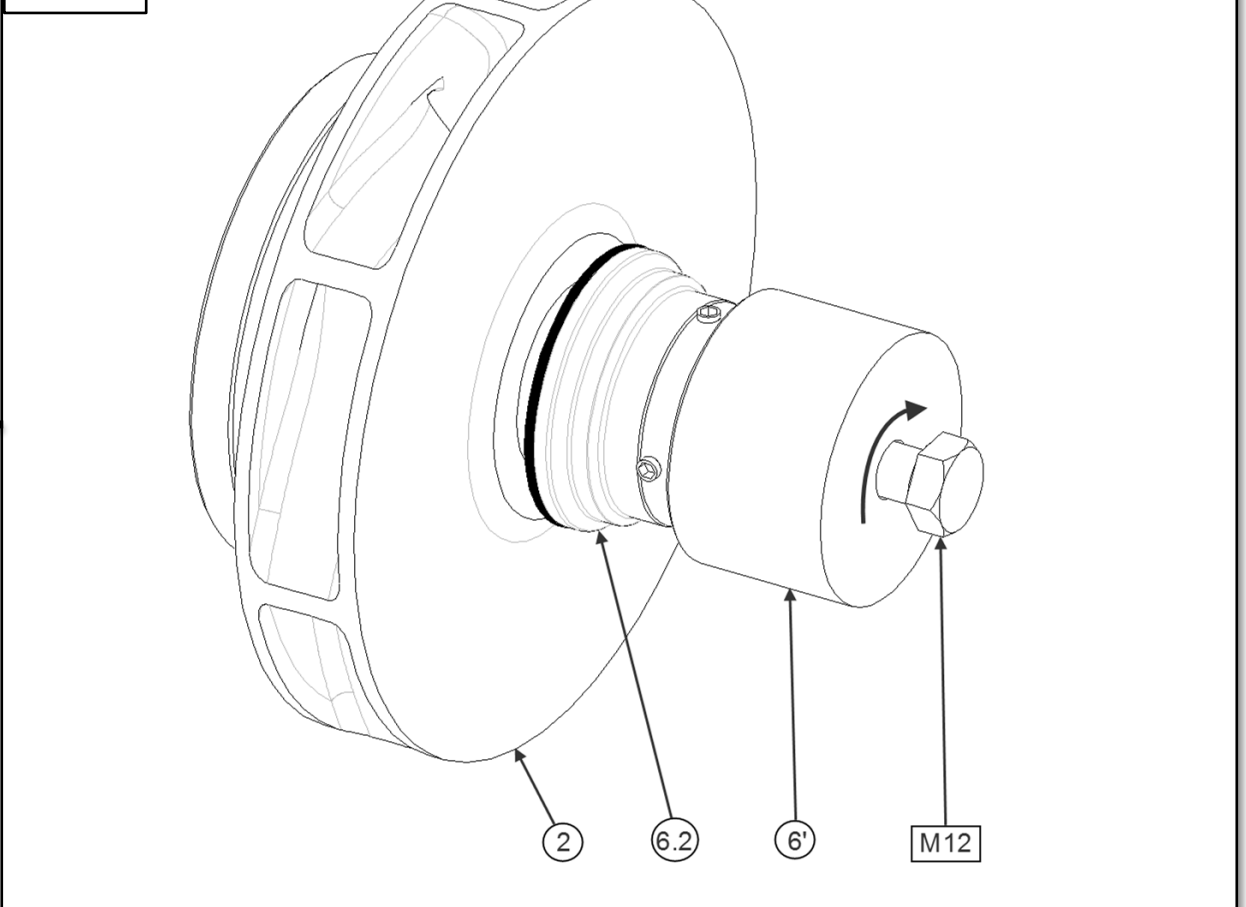
17.1

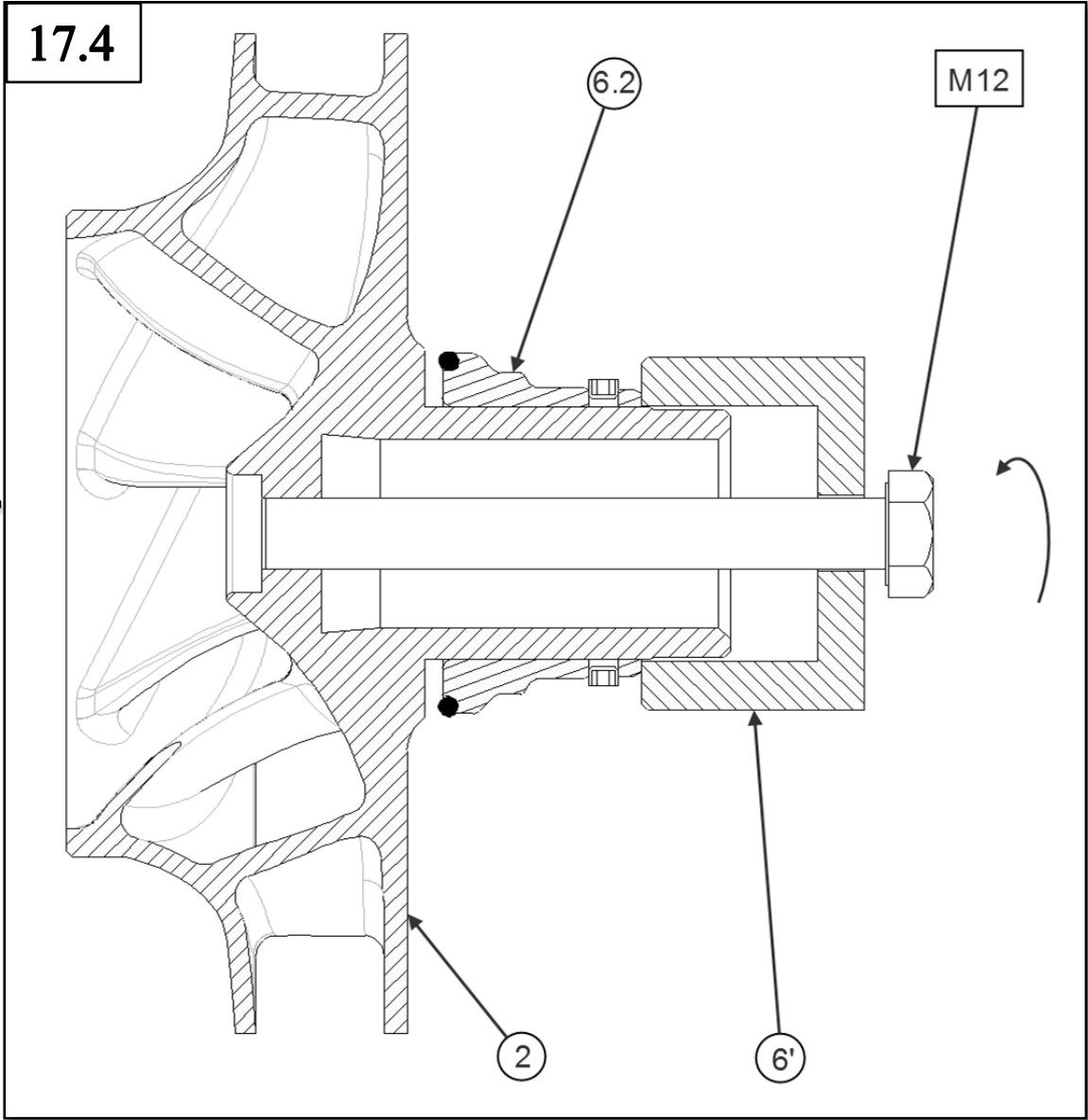


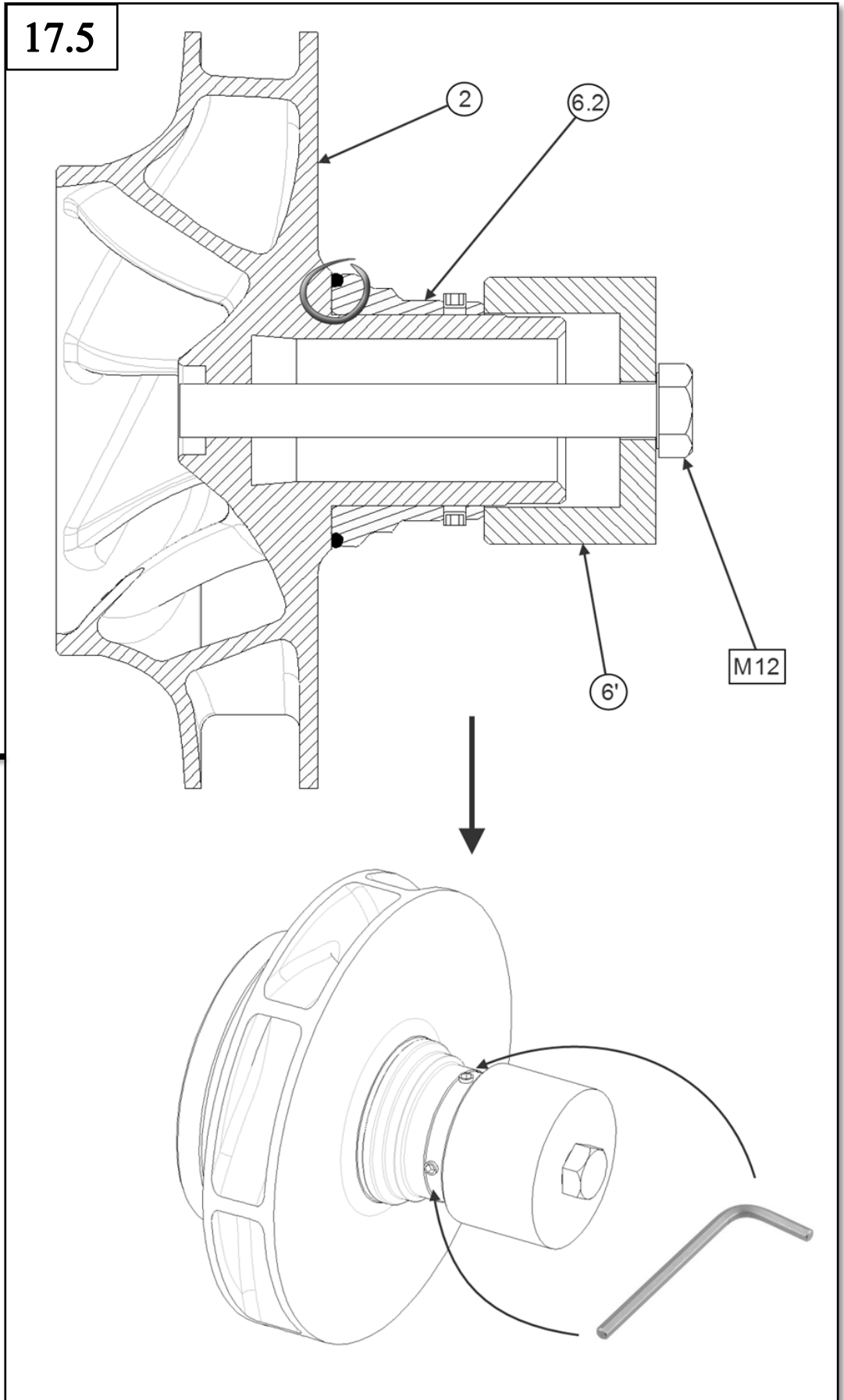
17.2



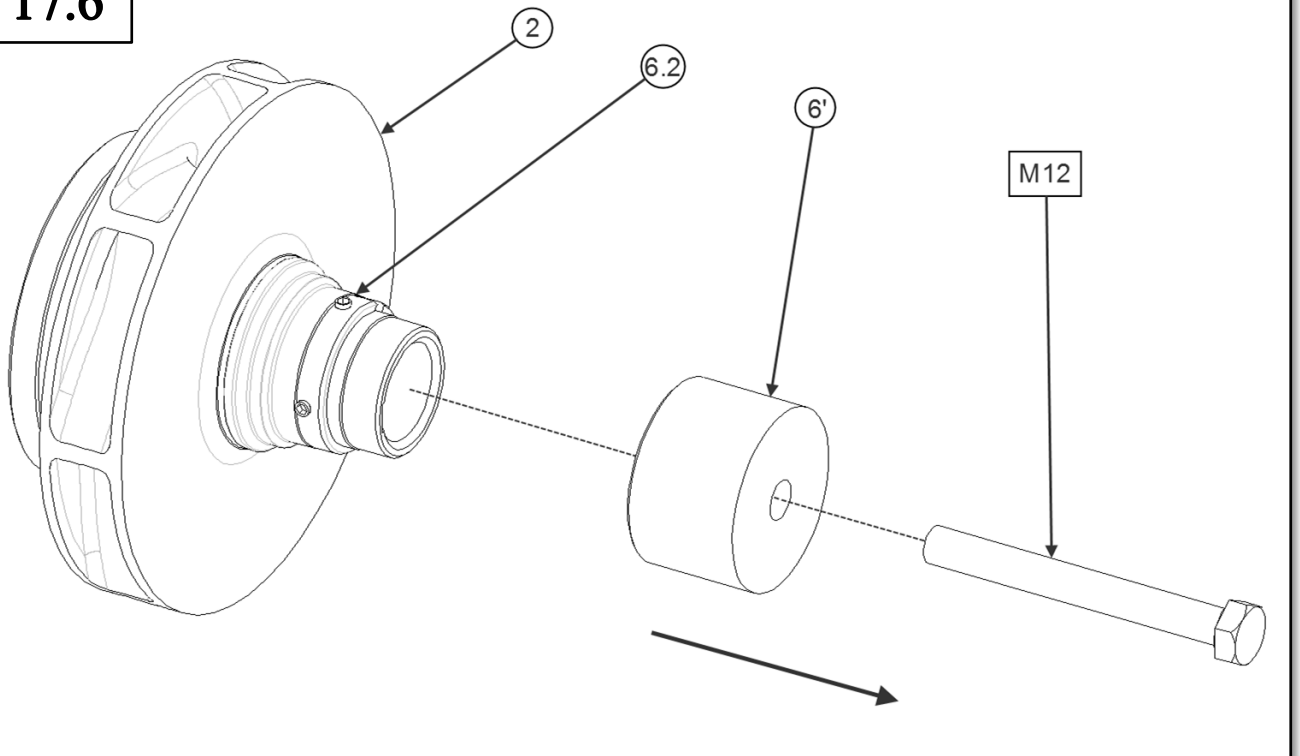
17.3



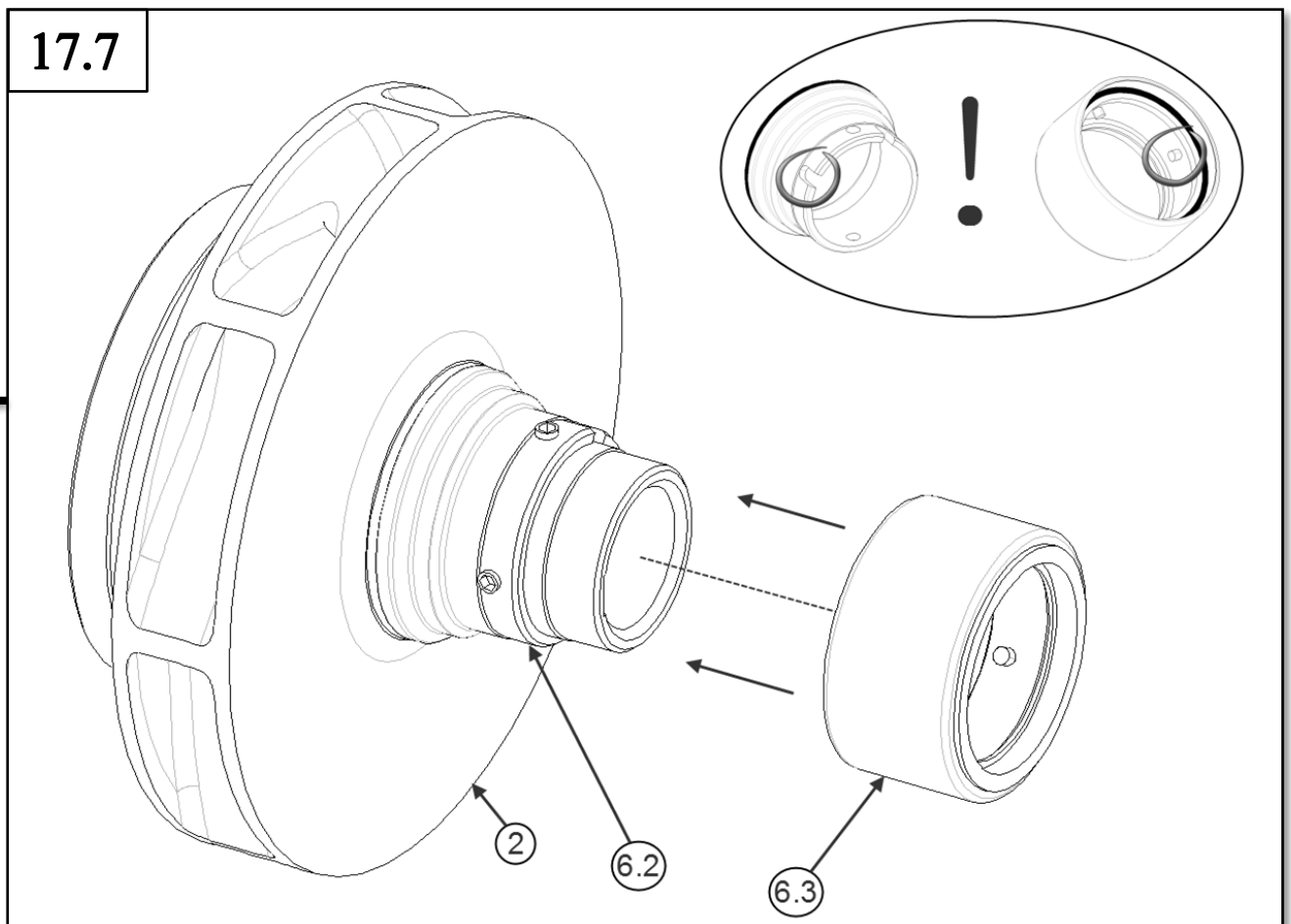




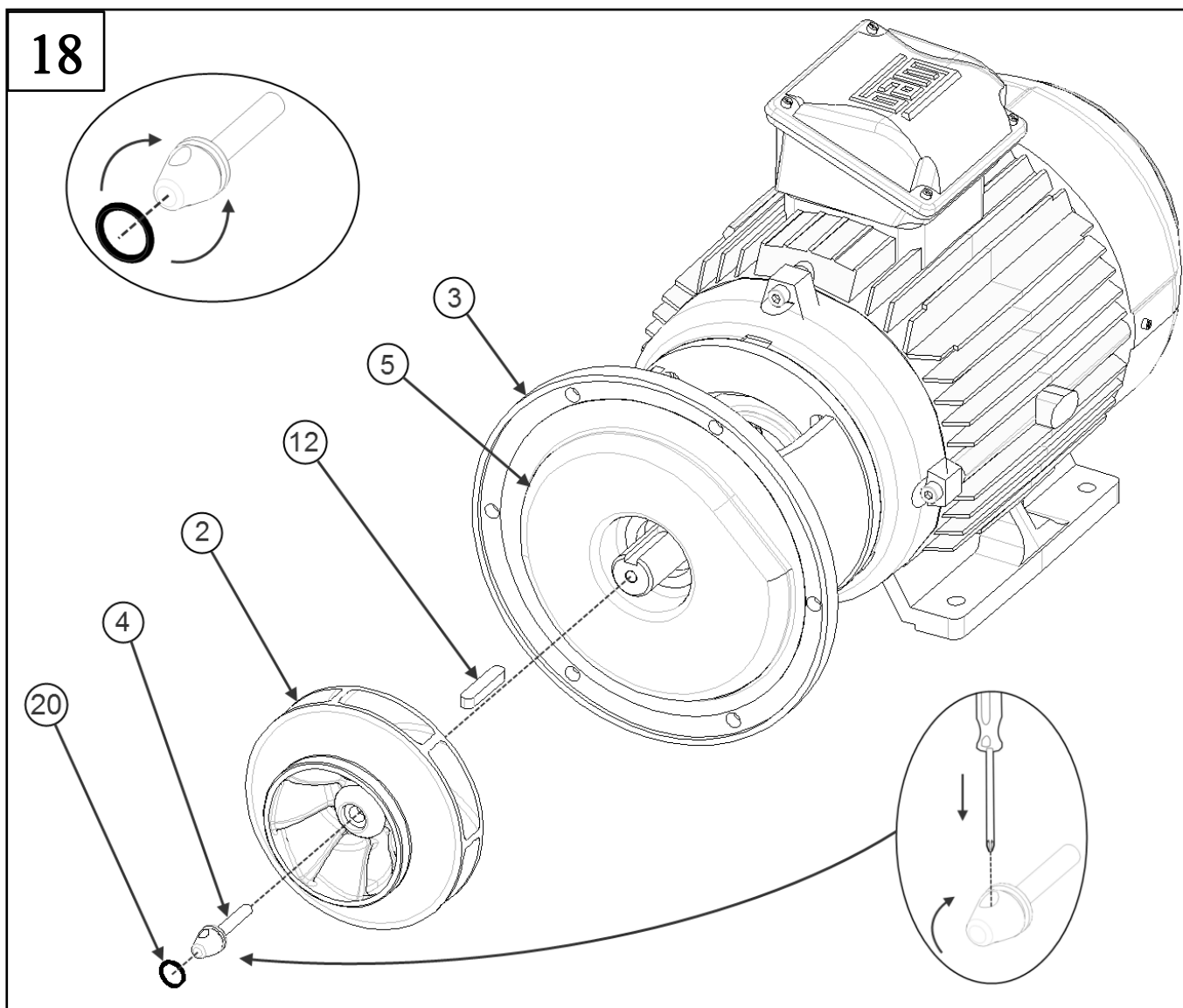
17.6



17.7



18



19

